

# Power measurements on electrified non-road mobile machines and construction equipment



CSM web seminars

**CSM** **Xplained**  
measurement technology



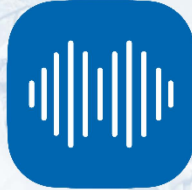
Innovative Measurement and Data Technology

# Benefits of electrified mobile machines and construction equipment

Compliance  
with regulations



Health of the users



Flexible use

Longer service life



Improved  
company image



by Stefan Redel / AdobeStock

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# Electrification challenges

Mechanics, hydraulics

**HV voltage, current**

**HV battery**

Fast power retrieval

**Powertrain**

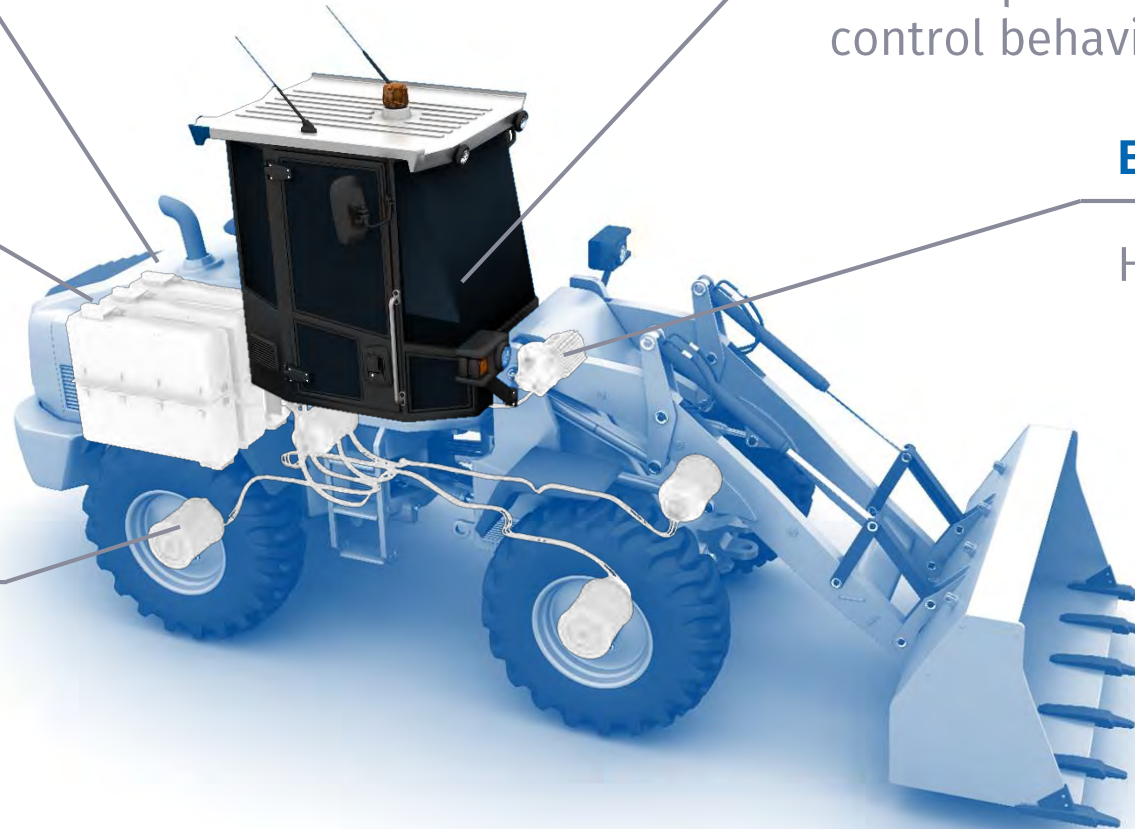
High energy demand  
over a long period

**„Hydraulic Feeling“**

User requests for  
control behavior

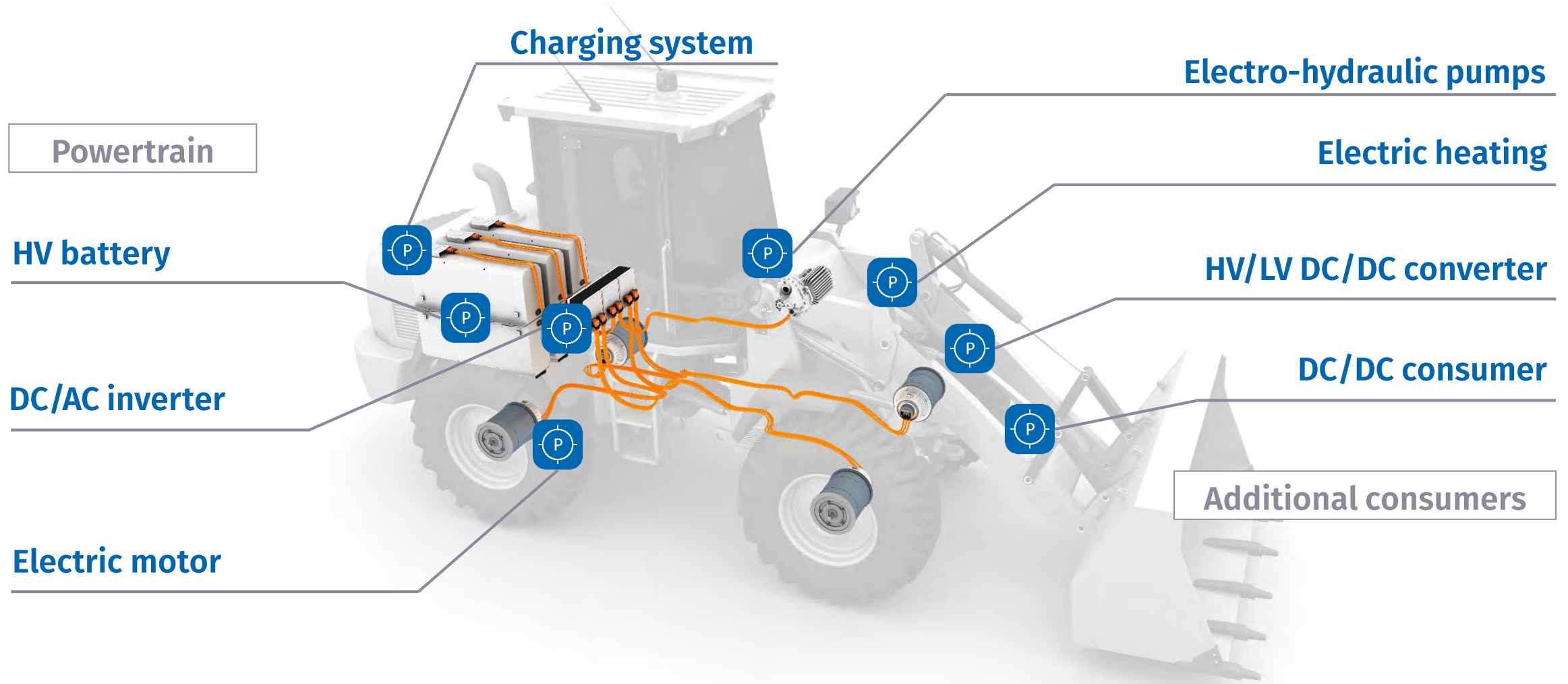
**Electric motor control**

High precision required

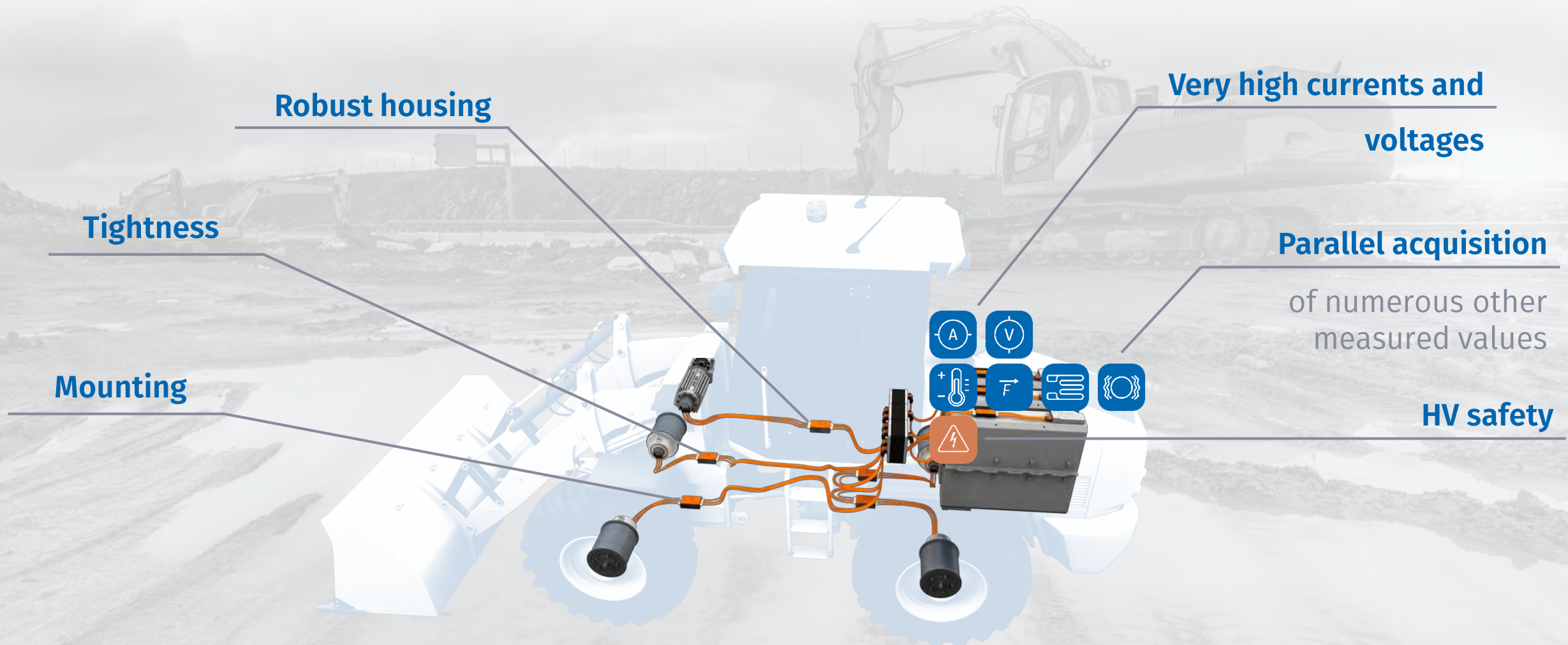




# Power measurement



# Requirements for measurements



# HV-safe measurement chain

## Selection of suitable measurement equipment for high-voltage environments



Taking into consideration:

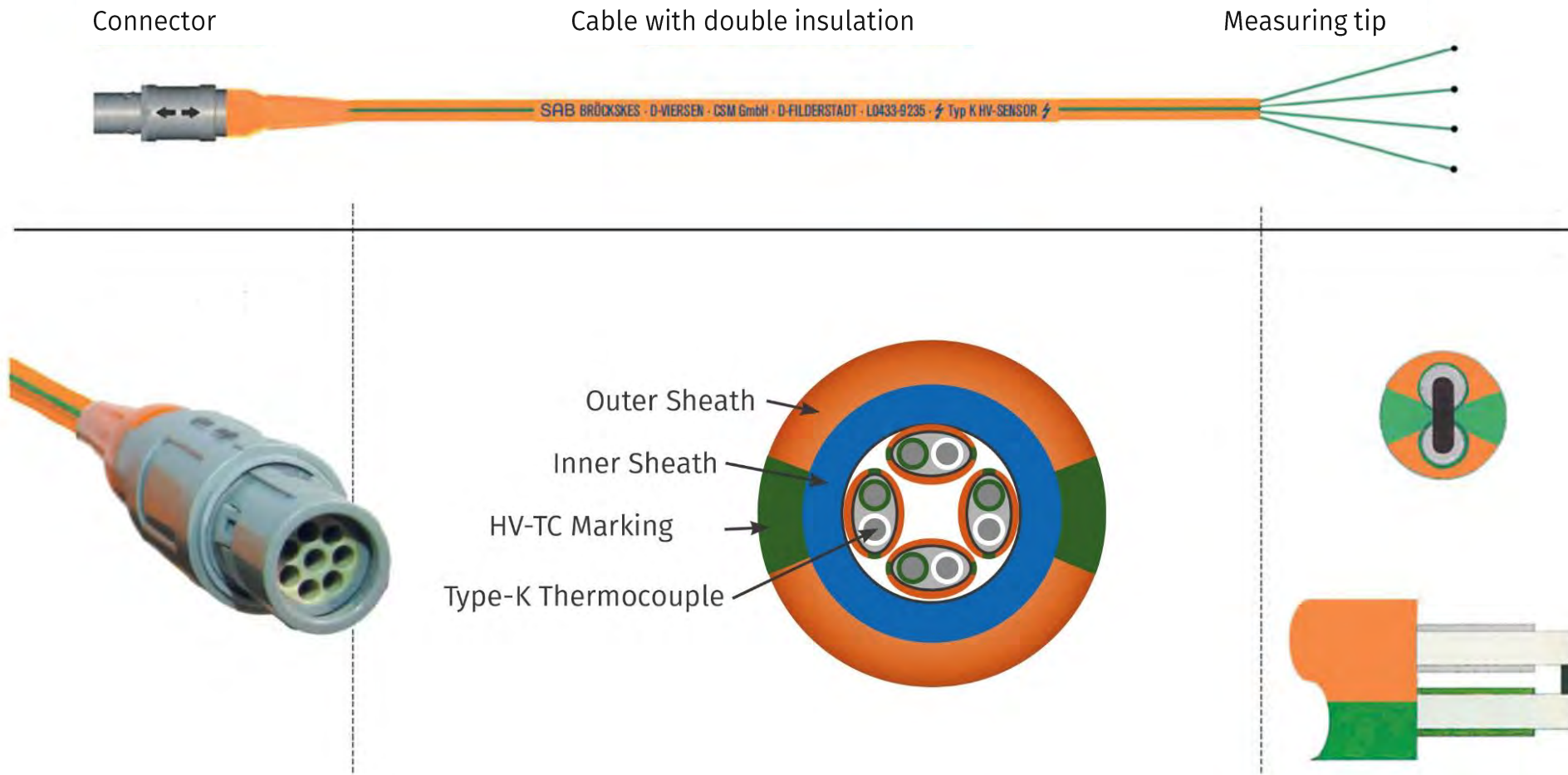
- ▶ Scenario (Test bench? Laboratory? Mobile / field use?)
- ▶ Climatic conditions (Ambient temperature, humidity)
- ▶ Pollution degree
- ▶ Signal frequencies to be acquired (Usable bandwidth of the measurement channels)
- ▶ Operating voltage

**Measurement equipment must be completely re-evaluated!**



# HV-safe measurement chain

## Sensor cables





# HV-safe measurement chain

## HV-safe plug connection



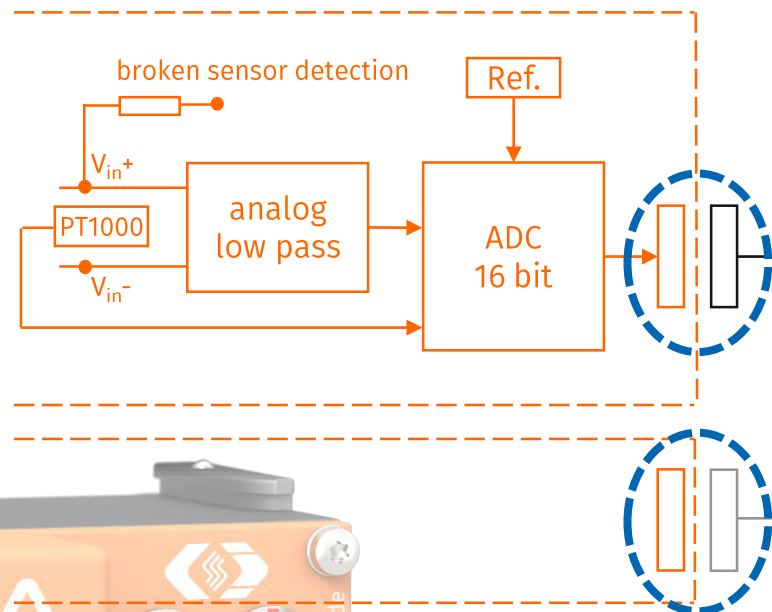


# HV-safe measurement chain

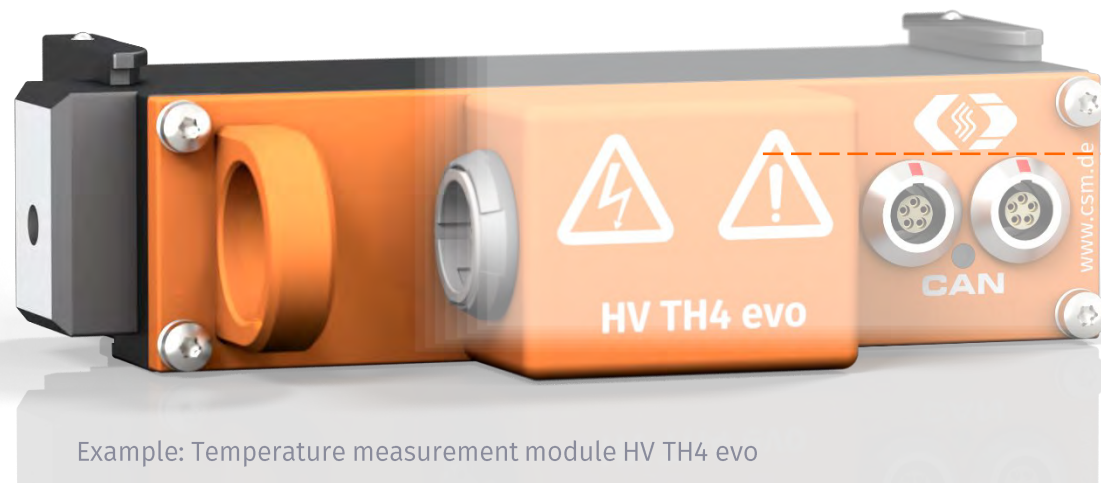
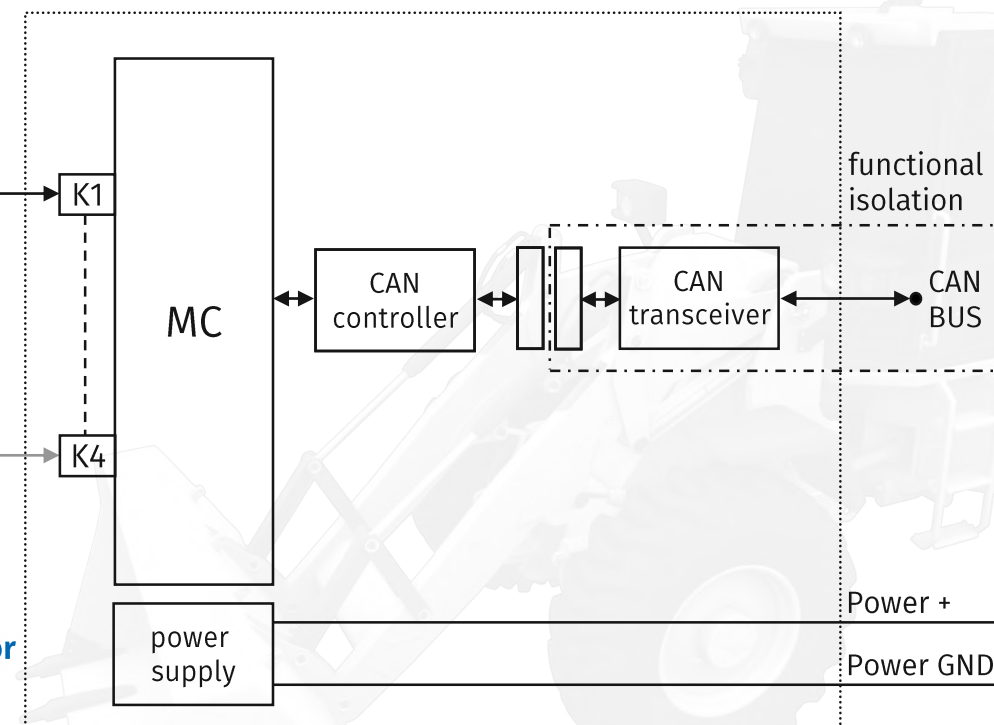
## Isolation in the measurement device



### High Voltage Part



### Low Voltage Part

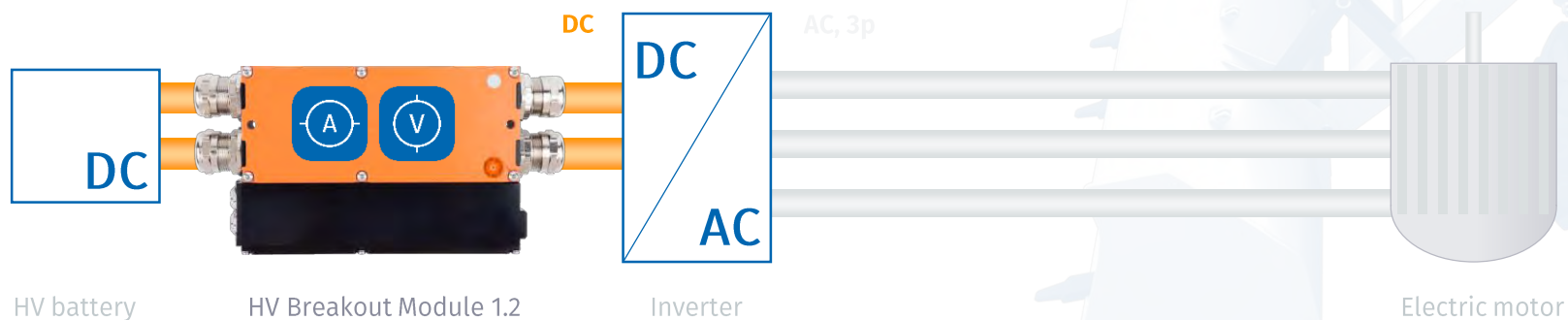


Isolation barrier with  
isolation up to 1000 V RMS for  
communication and power  
**PER CHANNEL**

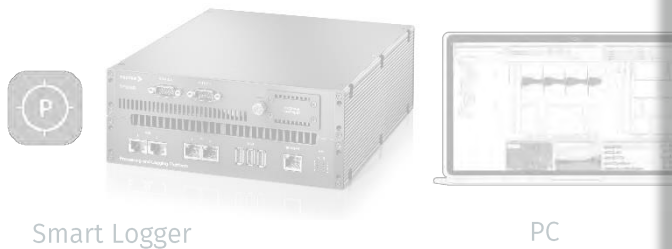
Example: Temperature measurement module HV TH4 evo

## Power measurement between HV battery and inverter

## Power measurement between HV battery and inverter

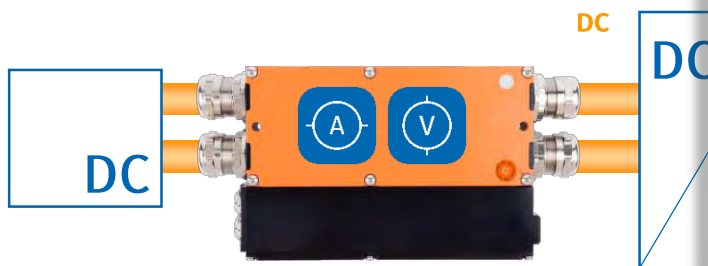


Power measurement in the el  
Power measurement between



Smart Logger

PC



HV battery

HV Breakout Module 1.2

Inverter

Electric motor

## HV Breakout Modules

### Measurement of high currents and voltages

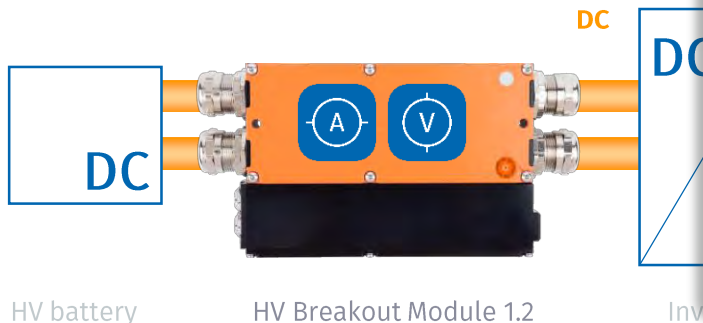
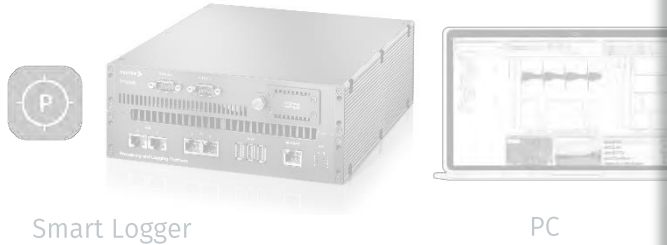
- ▶ All in one compact solution
- ▶ Measurement directly in the HV power cables

HV Breakout Modules  
on [www.csm.de](http://www.csm.de)





Power measurement in the el  
Power measurement between

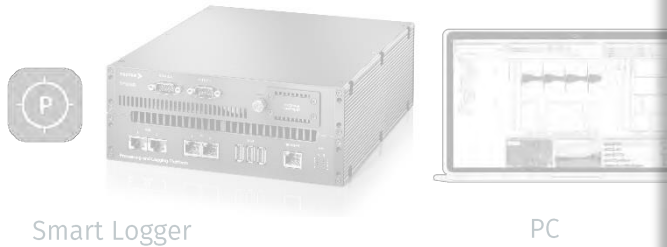


## HV Breakout Modules

### Measurement of high currents and voltages

- ▶ Current measurement with shunt modules
  - Inner conductor current  $I_{nom}$  :  $\pm 50$  A to  $\pm 1,000$  A
  - Shield current
- ▶ Voltages up to  $\pm 2,000$  V
- ▶ Calculation of active power, apparent power, reactive power, power factor and RMS values U and I directly in the module
- ▶ Data rate up to 2 MHz per channel (XCP-on-Ethernet), 1 MHz per channel with EtherCAT®
- ▶ Additional CAN interface
- ▶ For in-vehicle and test bench applications
  - IP67, operating temperature range:  $-40$  °C to  $+125$  °C

Power measurement in the el  
Power measurement between



Smart Logger

PC



HV battery

HV Breakout Module 1.2

Inverter

## HV Breakout Modules

### Measurement of high currents and voltages

- ▶ Cable connection via
  - PowerLok connectors
  - Ring terminals (cable glands)
    - Optional plug & play with customized adapters

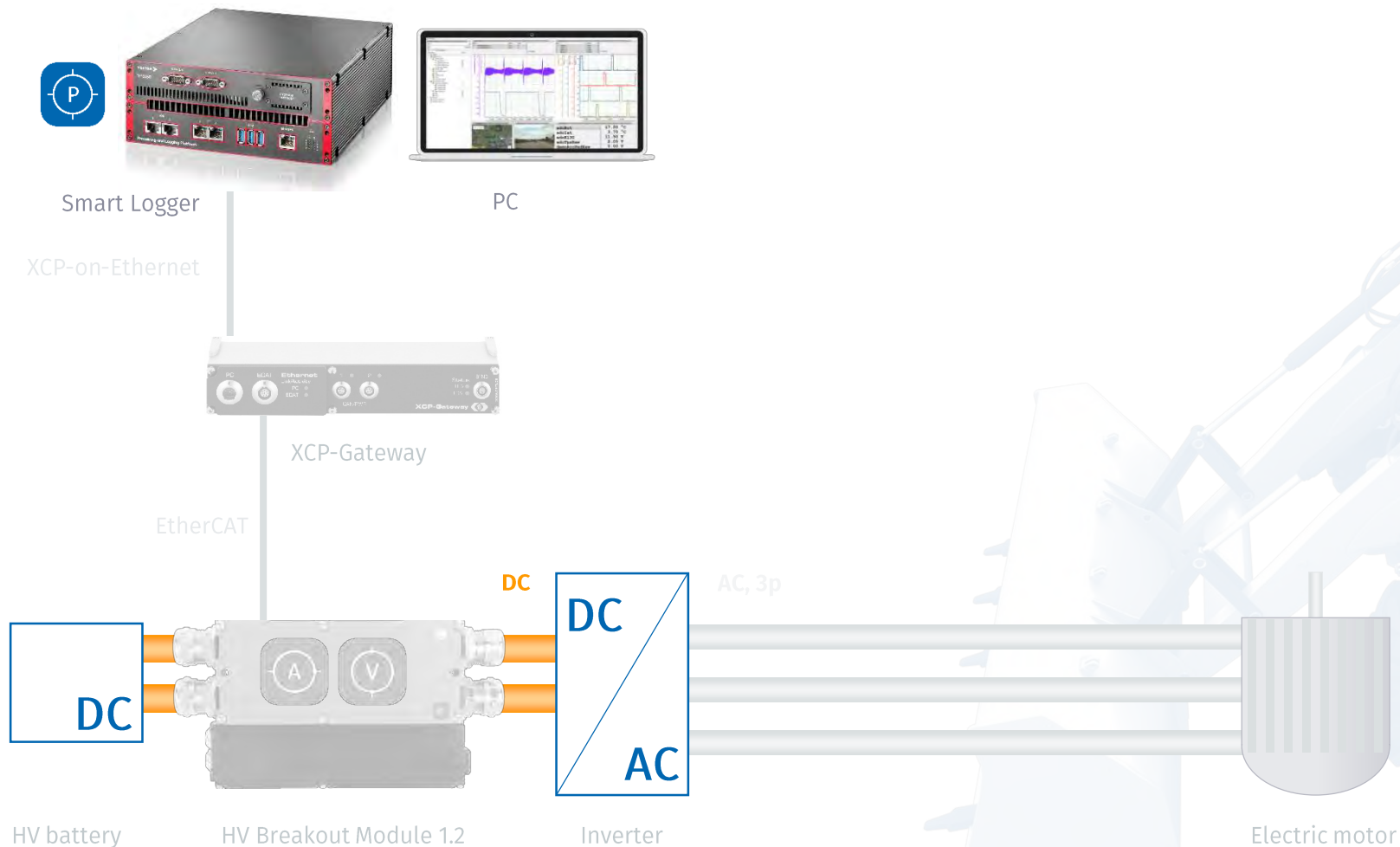


HV Breakout Module 1.2 with pre-assembled customer-specific adapters

Electric motor

# Power measurement in the electric powertrain

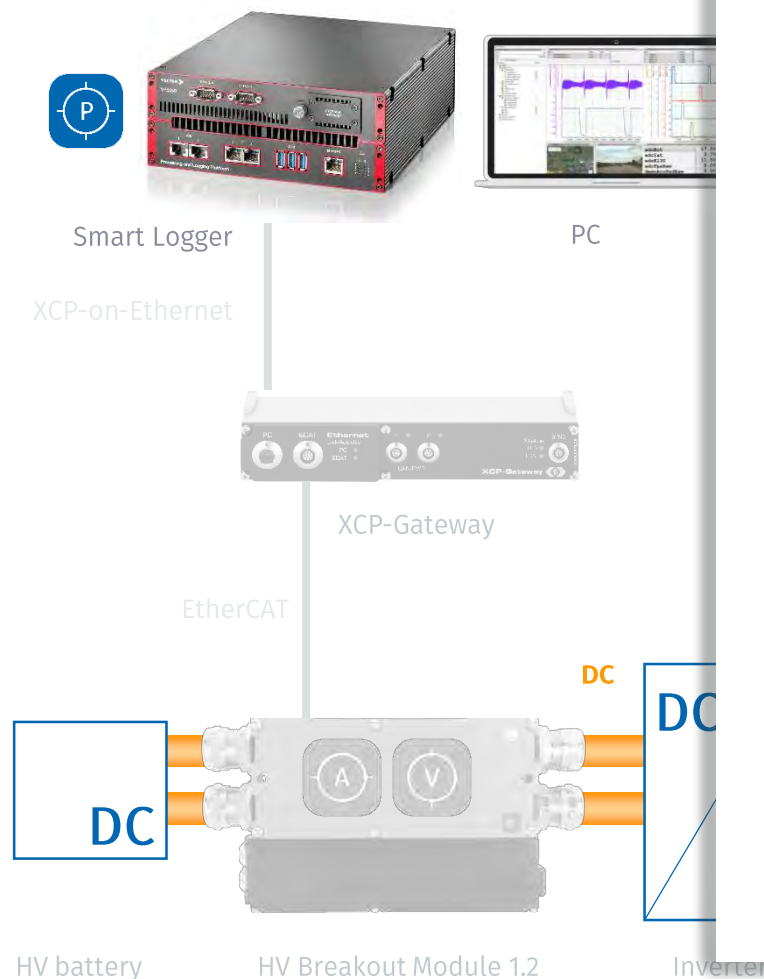
## Power measurement between HV battery and inverter





## Power measurement in the electric machine

### Power measurement between



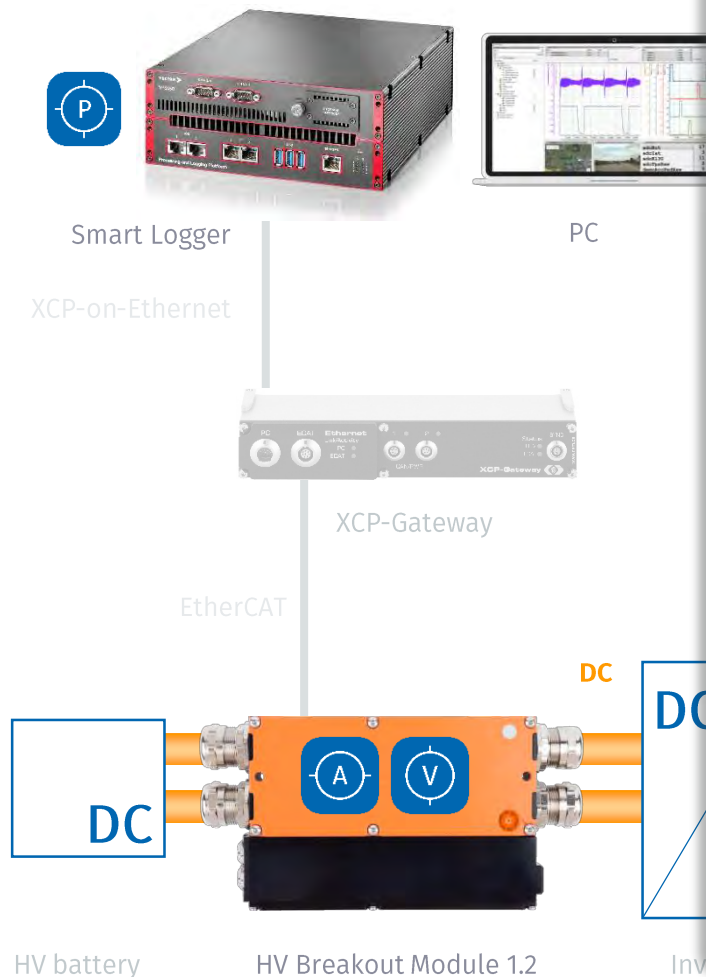
## vMeasure – Data acquisition software

- ▶ **eMobilityAnalyzer** power analysis
  - optimized for CSM measurement modules
- ▶ Multithreading functionality
- ▶ Time synchronized data acquisition from
  - CSM measurement modules (HV BM, ECAT, CAN)
  - Vehicle buses (Ethernet, Flexray, CAN FD, ...)
  - ECUs
  - Video, GPS
- ▶ Online calculations and scripting
- ▶ Multiple visualization options



## Power measurement in the electric machine

### Power measurement between the electric machine and the battery



## Power analysis with eMobilityAnalyzer and HV Breakout Module

### Short measurement chain for power calculation

- ▶ **HV Breakout Module** provides the digital instantaneous values (samples) of voltage  $u_n$  and current  $i_n$ .
- ▶ **Real-time calculation** of interval-related quantities such as active power  $P$  in the **eMobilityAnalyzer**.

$$P = \frac{1}{T} \int_0^T u(t) \times i(t) dt$$

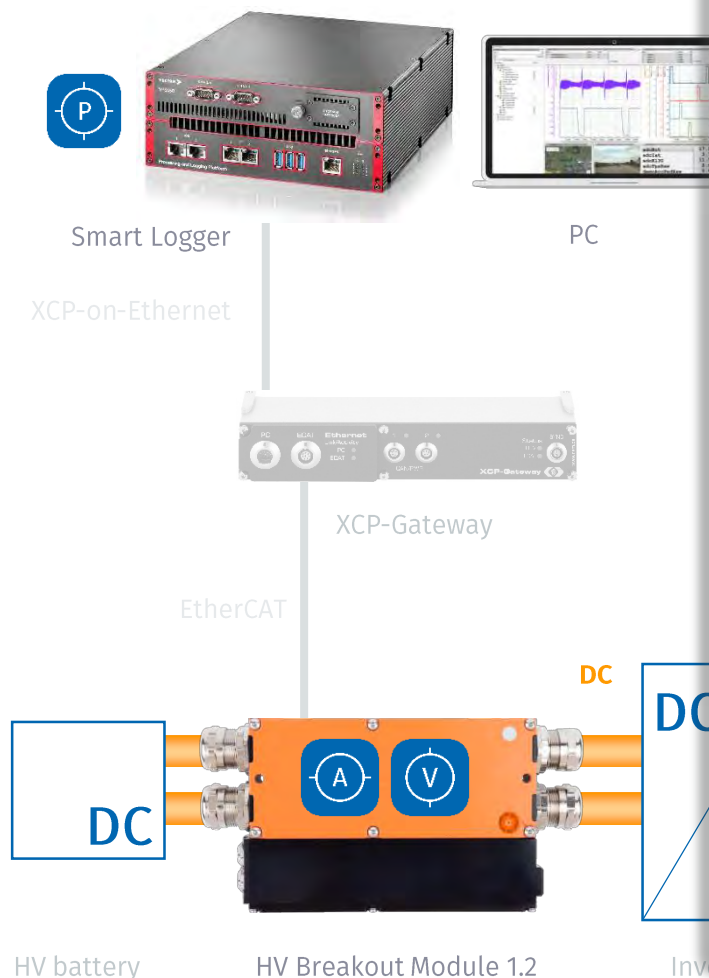
$$P = \frac{1}{N} \sum_{n=0}^N u_n i_n \Delta t$$

Power measurement in the el  
Power measurement between

## eMobilityAnalyzer - Function library

The eMobilityAnalyzer enables a **real-time analysis** of

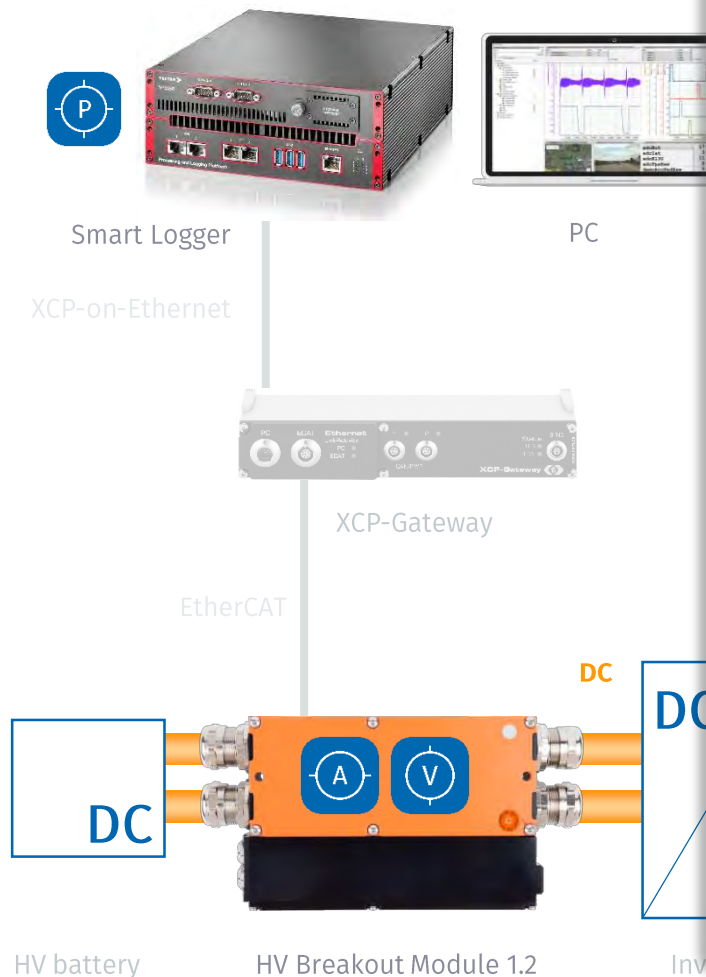
- ▶ AxlePower Mechanical power and work of an axle
- ▶ ChargerEfficiency Efficiency charging system
- ▶ DCAnalysis Analysis of a direct current signal
- ▶ DCEfficiency Efficiency of a converter
- ▶ eMotorPowerAnalysis E-motor power analysis
- ▶ eMotorYdelta E-motor star delta transformation
- ▶ Harmonics Harmonic analysis
- ▶ InverterEfficiency Inverter efficiency
- ▶ PWMPowerAnalysis Pulse width modulation power analysis
- ▶ Ripple Ripple of a direct current signal
- ▶ ShaftPower Mech. power from torque and speed





## Power measurement in the electric machine

### Power measurement between the electric machine and the battery

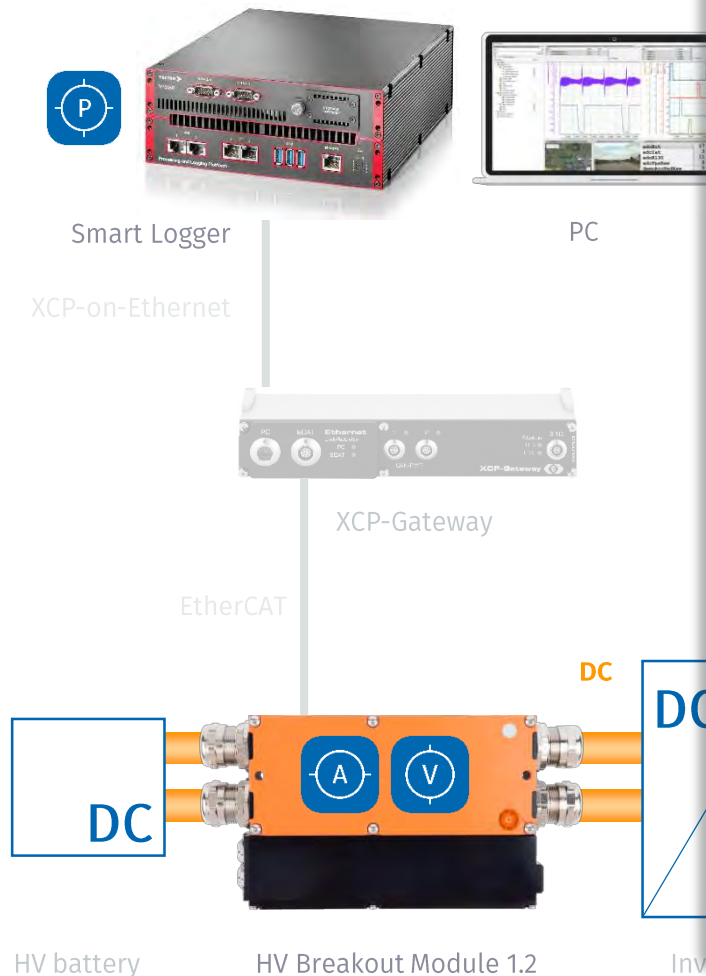


## Power analysis on a DC signal

Name	Comment	Base data type
DCAnalysis		STRUCT(112)
<input checked="" type="checkbox"/> DCAnalysis.Ah	Total charge [Ah]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Idc	Average current [A]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Imax	Maximal current [A]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Imin	Minimal current [A]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Ipp	Peak-to-peak current [A]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Irms	Root mean square current [A]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.P	Active power [W]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.S	Apparent power [VA]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Udc	Average voltage [V]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Umax	Maximal voltage [V]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Umin	Minimal voltage [V]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Upp	Peak-to-peak voltage [V]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.Urms	Root mean square voltage [V]	DOUBLE
<input checked="" type="checkbox"/> DCAnalysis.W	Total energy [kWh]	DOUBLE

# Power measurement in the electric powertrain

## Power measurement between HV battery and inverter



## Power analysis of a DC signal

DCAnalysis\_

General
Extended

Description
DC Analysis
This function analyses a DC- or AC-phase. It calculates the effective power, apparent power, total work and the total charge for a predefined time interval.

Configuration
Voltage: CSM.HVBM\_U\_Bat
Current: CSM.HVBM\_I\_Bat

DCAnalysis\_

Parameter
Integration interval [ms]: 100

Output

DCAnalysis\_.Udc
DCAnalysis\_.Umin
DCAnalysis\_.P

DCAnalysis\_.Idc
DCAnalysis\_.Imax
DCAnalysis\_.S

DCAnalysis\_.Urms
DCAnalysis\_.Imin
DCAnalysis\_.W

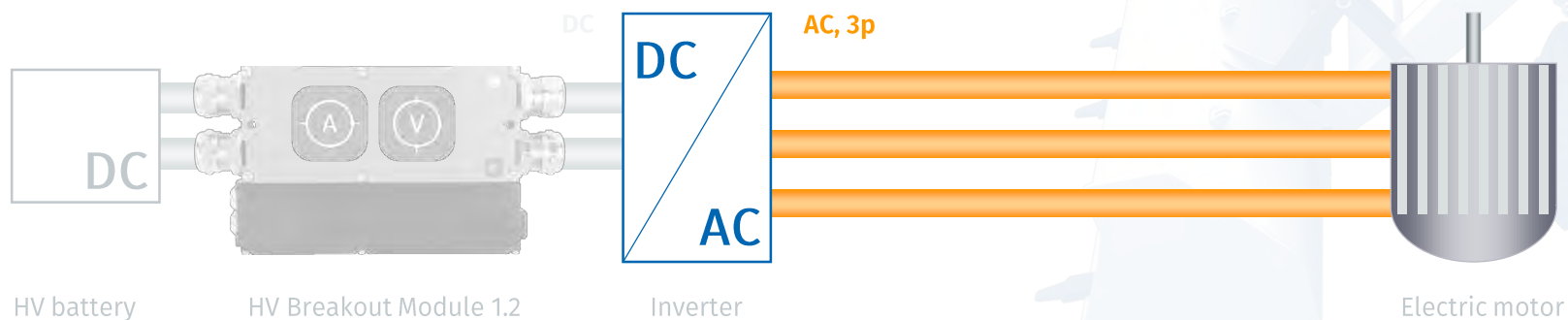
DCAnalysis\_.Irms
DCAnalysis\_.Upp
DCAnalysis\_.Ah

DCAnalysis\_.Umax
DCAnalysis\_.lpp

OK
Cancel
Help

## Power measurement between inverter and electric motor

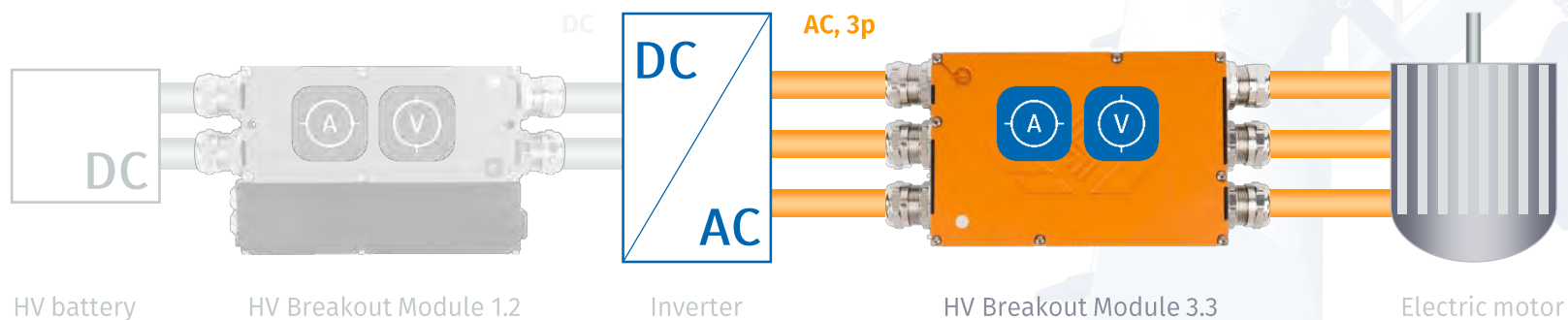
## Power measurement between inverter and electric motor



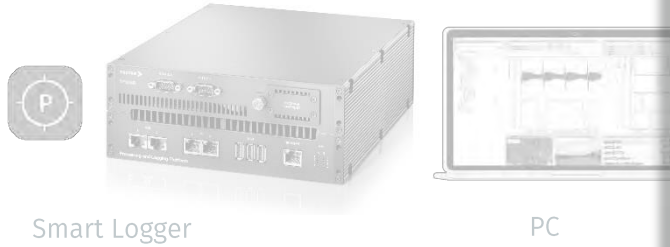


## Power measurement between inverter and electric motor

## Power measurement between inverter and electric motor



Power measurement in the el  
Power measurement between



Smart Logger

PC



HV battery

HV Breakout Module 1.2

Inverter

HV Breakout Module 3.3

Electric motor

## HV Breakout Module 3.3

HV BM 3.3  
on [www.csm.de](http://www.csm.de)



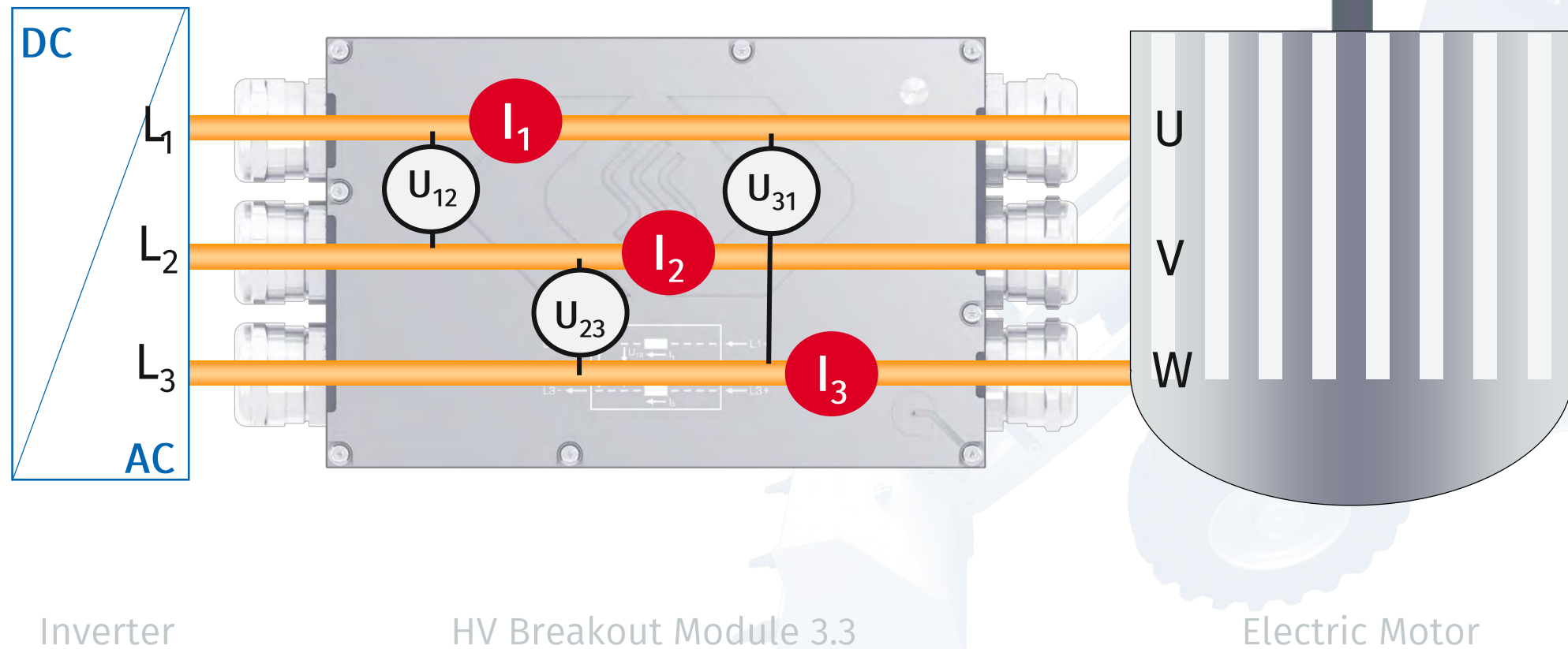
- ▶ Measurement of 3-phase currents and voltages
- ▶ Power analysis with the eMobilityAnalyzer
- ▶ Output of measurement data at a rate of up to 2 MHz per measured value via XCP-on-Ethernet



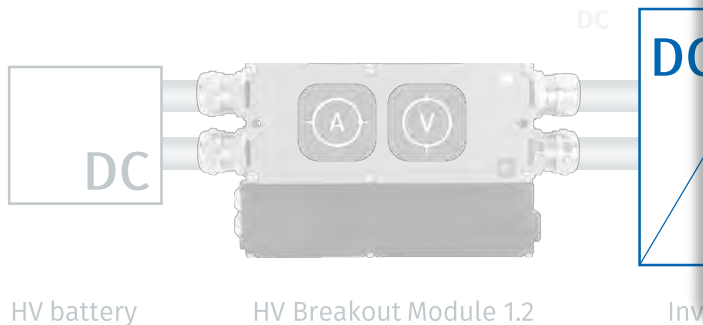
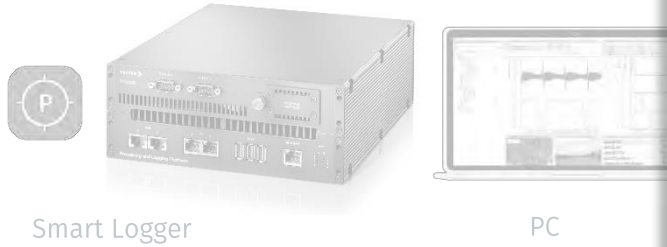
HV BM 3.3 variants: Cable connection via ring terminals (cable glands) or PowerLok-connector system

## Power measurement in the electric powertrain

Power measurement between inverter and electric motor

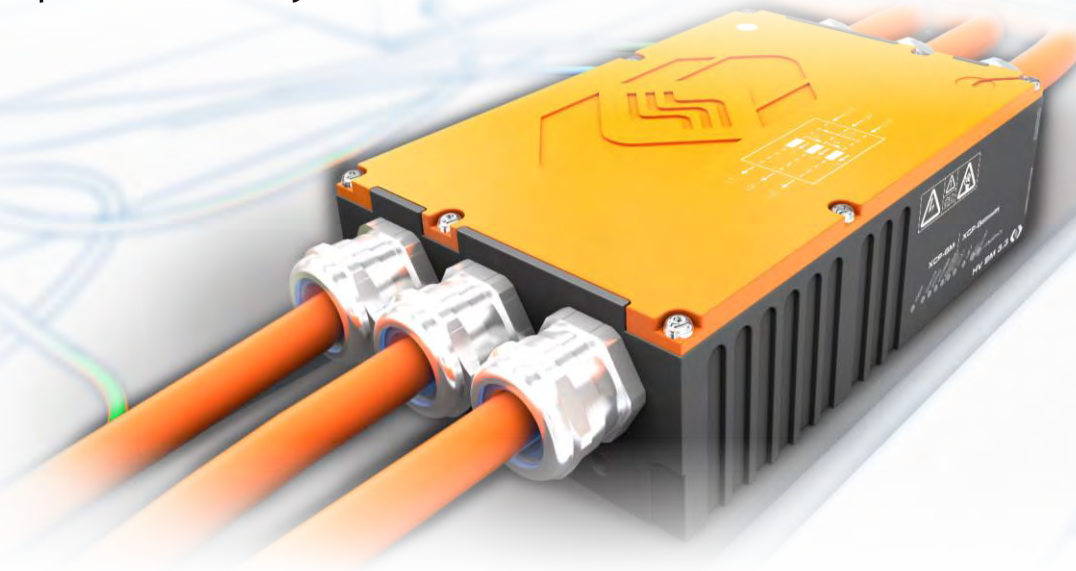


Power measurement in the el  
Power measurement between



## HV Breakout Module 3.3

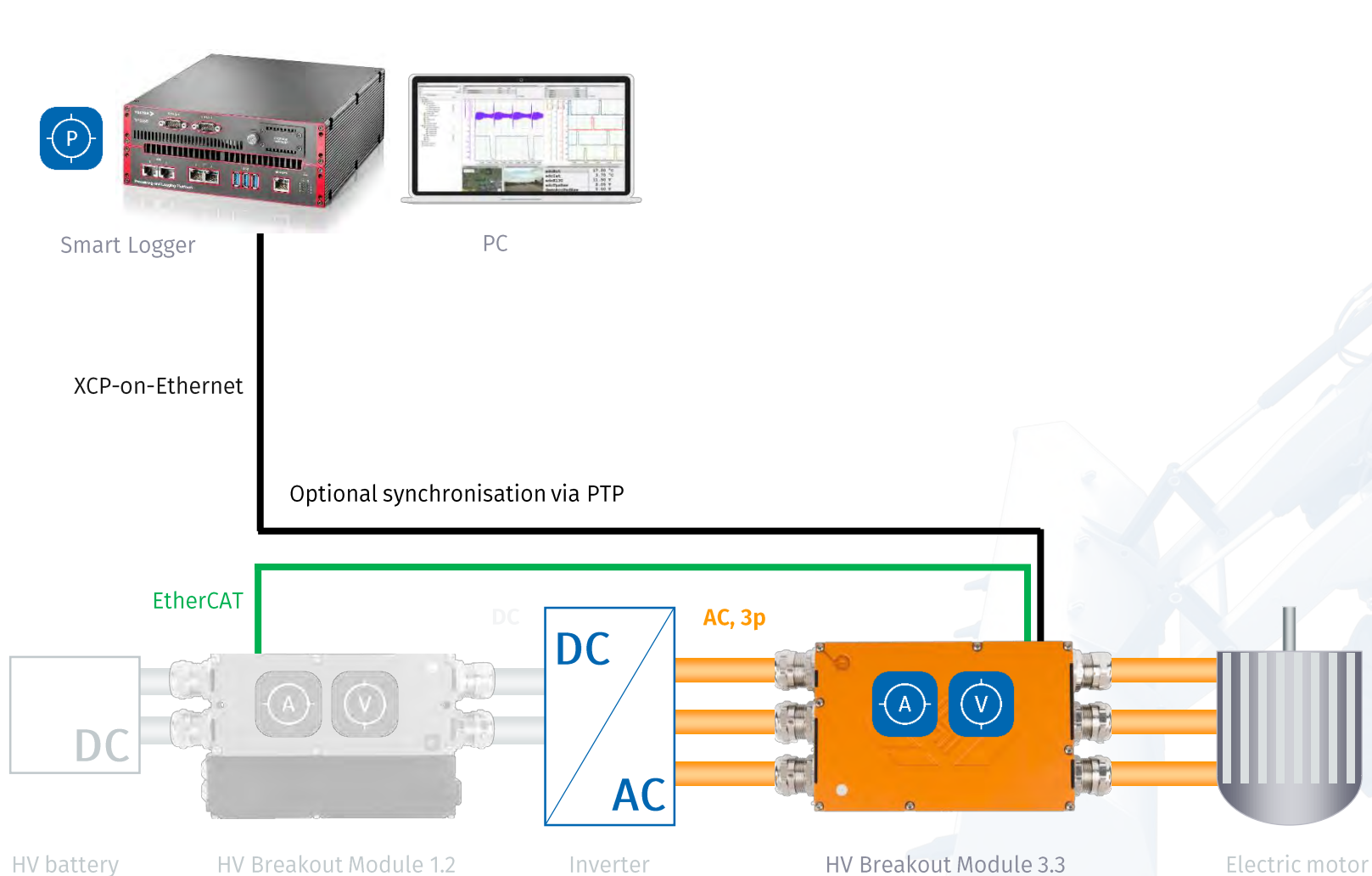
- ▶ Voltages up to  $\pm 1,000$  V (measuring range for transients up to  $\pm 2,000$  V)
- ▶ Currents up to  $\pm 800$  A (nominal value shunt module)  
(measuring range for peaks up to  $\pm 1,400$  A)
- ▶ Optional **"XCP Gateway" function** for connecting additional CSM CAN and EtherCAT® measurement modules
- ▶ Optional PTP Sync (IEEE 1588)



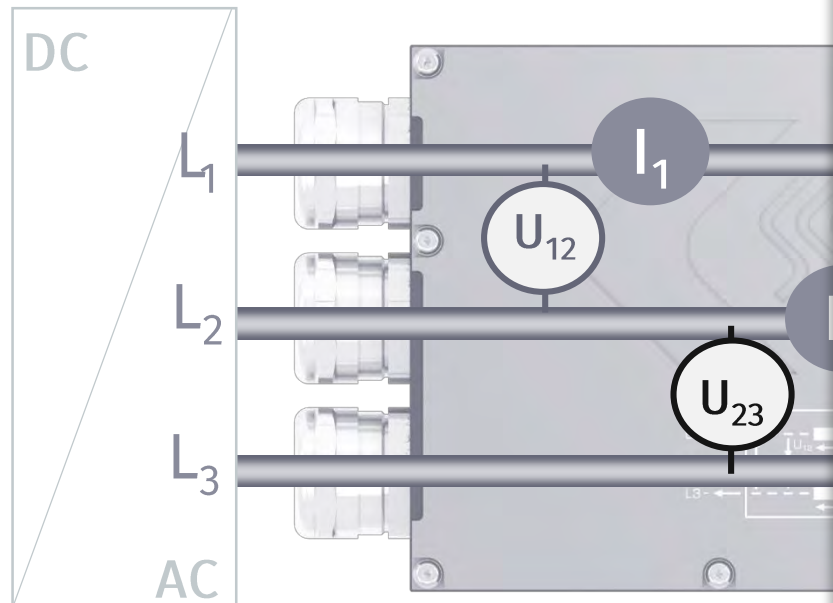


# Power measurement in the electric powertrain

## Power measurement between inverter and electric motor



## 3-phase power measurement (3φ3L, 3V3A) Phase-synchronous measurement of current



Inverter

HV Breakout

## Easy configuration in the eMobilityAnalyzer

**eMotorPowerAnalysis**

- General
- Parameter
- Extended

**Description**  
E-Motor Power Analysis  
This function calculates the effective power of a 3-phase system based on a detected period in the current signal. It uses the 3 phase voltages and the 3 phase currents as input.

**Configuration**

U12: CSM.HVBM\_3\_3\_U12 ...

U23: CSM.HVBM\_3\_3\_U23 ...

U31: CSM.HVBM\_3\_3\_U31 ...

I1: CSM.HVBM\_3\_3\_I1 ...

I2: CSM.HVBM\_3\_3\_I2 ...

I3: CSM.HVBM\_3\_3\_I3 ...

**Parameter**

Integration interval [ms]: 100.0

Cycles min.: 10

Pre-filtering current and voltage of outputs  
Apply Lowpass: ☐ Cutoff frequency [Hz]: 10000.0

Sync Input  
☐ Current ☒ Voltage

RMS min.: 10.0

Frequency min. [Hz]: 10.0

Frequency max. [Hz]: 5000.0

Motor type  
☒ Star ☐ Delta

**Output**

eMotorPowerAnalysis.P eMotorPowerAnalysis.P1 eMotorPowerAnalysis.f

eMotorPowerAnalysis.S eMotorPowerAnalysis.P2 eMotorPowerAnalysis.W

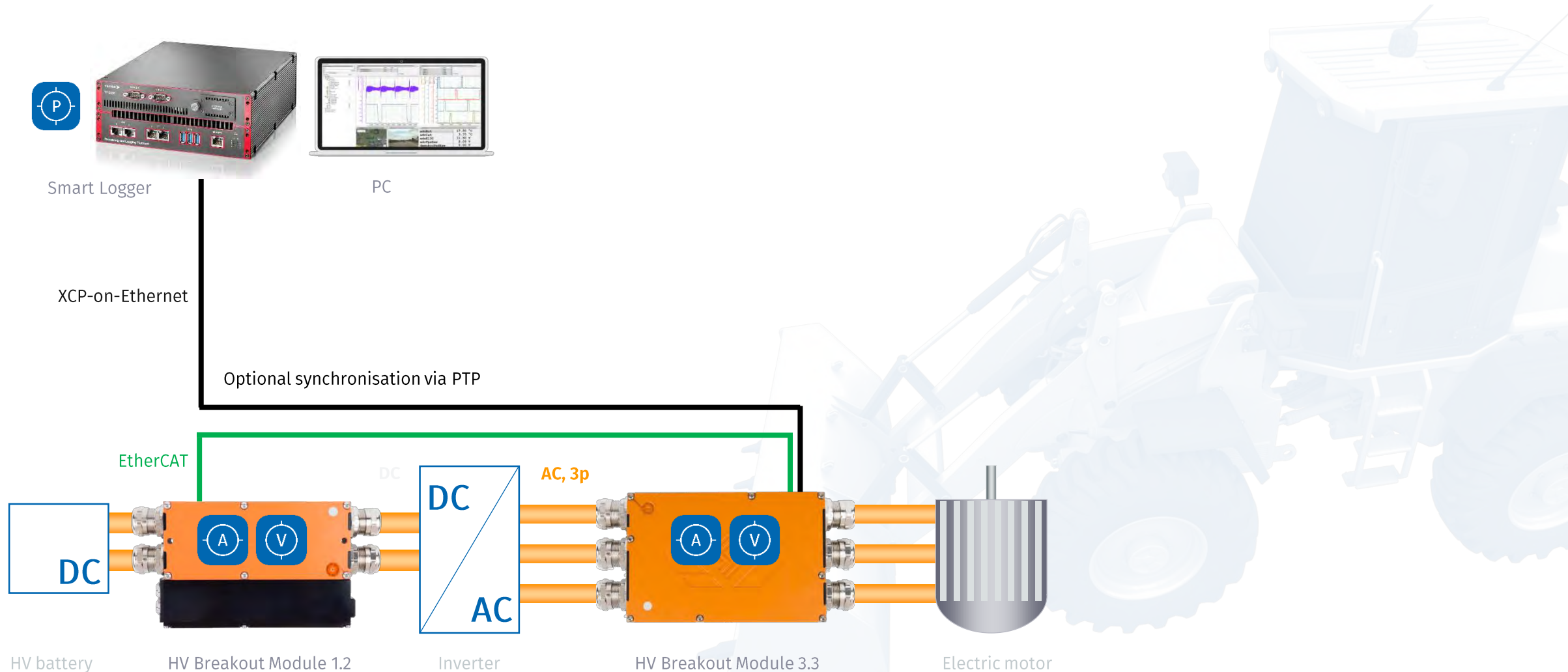
eMotorPowerAnalysis.Q eMotorPowerAnalysis.P3 eMotorPowerAnalysis.Lambda

eMotorPowerAnalysis.I0rms

OK Cancel Help

# Power measurement in the electric powertrain

## Efficiency measurement at the inverter



Smart Logger

PC

XCP-on-Ethernet

Optional synchronisation via PTP

EtherCAT

DC

DC

A

HV battery

HV Breakout Module 1.2

Inverter

**InverterEfficiency\_**

- General
- Parameter
- Extended

---

### Description

This function integrates the active power of three power line AC inputs and one DC output. It also calculates the overall efficiency of an inverter.

### Configuration

Uin:	CSM.HVBM_U_Batt	...	InverterEfficiency_.Pin
Iin:	CSM.HVBM_I_Batt	...	InverterEfficiency_.Win
U12:	CSM.HVBM_3_3_U12	...	InverterEfficiency_.Pout
U23:	CSM.HVBM_3_3_U23	...	InverterEfficiency_.Wout
U31:	CSM.HVBM_3_3_U31	...	InverterEfficiency_.eta
I1:	CSM.HVBM_3_3_I1	...	InverterEfficiency_.etaW
I2:	CSM.HVBM_3_3_I2	...	InverterEfficiency_.Pd
I3:	CSM.HVBM_3_3_I3	...	InverterEfficiency_.Wd
			InverterEfficiency_.f

InverterEfficiency\_

### Parameter

Integration interval [ms]:	100.0	Pre-filtering current and voltage of outputs
Cycles min.:	10	Apply Lowpass: <input type="checkbox"/> Cutoff frequency [Hz]: 10000.0

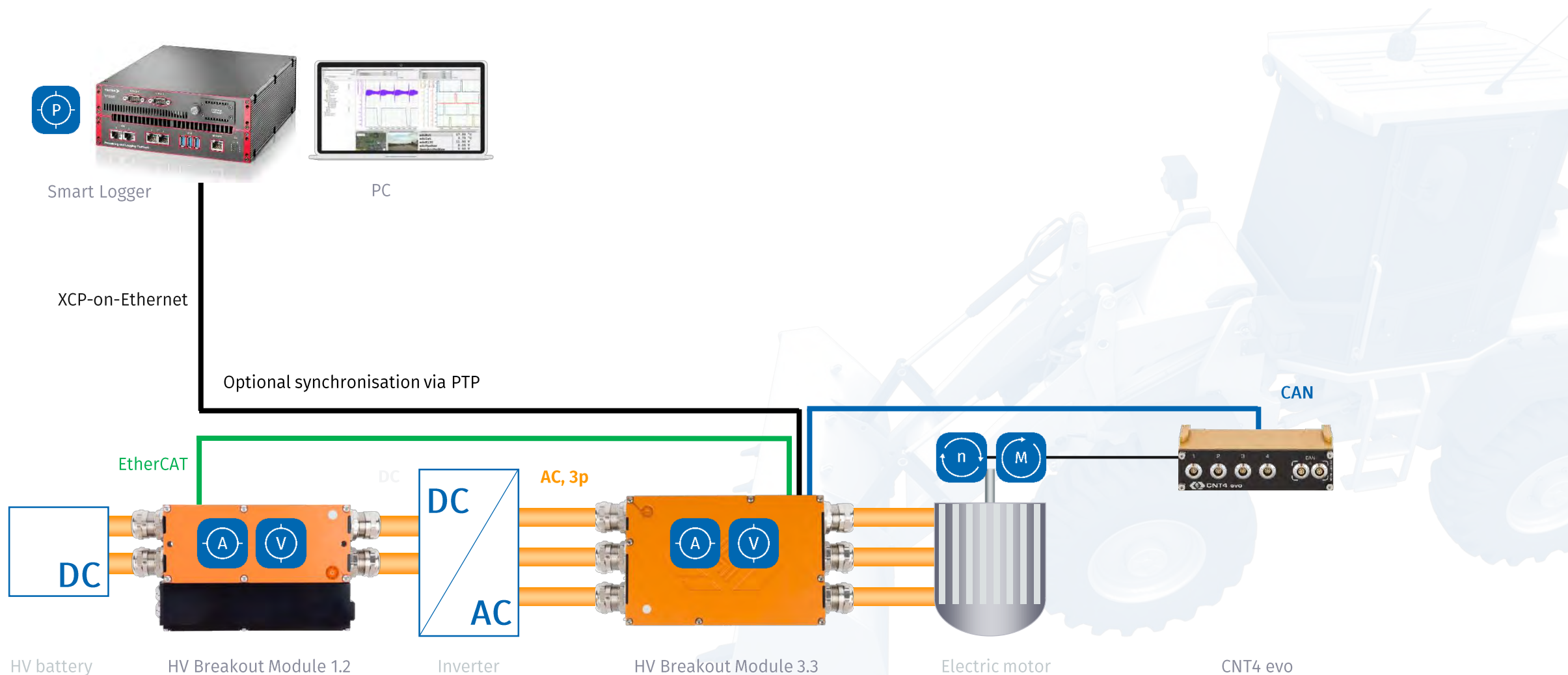
### Sync Input

<input type="radio"/> Current	<input checked="" type="radio"/> Voltage	RMS min.:	10.0
Frequency min. [Hz]:	10.0	Frequency max. [Hz]:	5000.0



# Power measurement in the electric powertrain

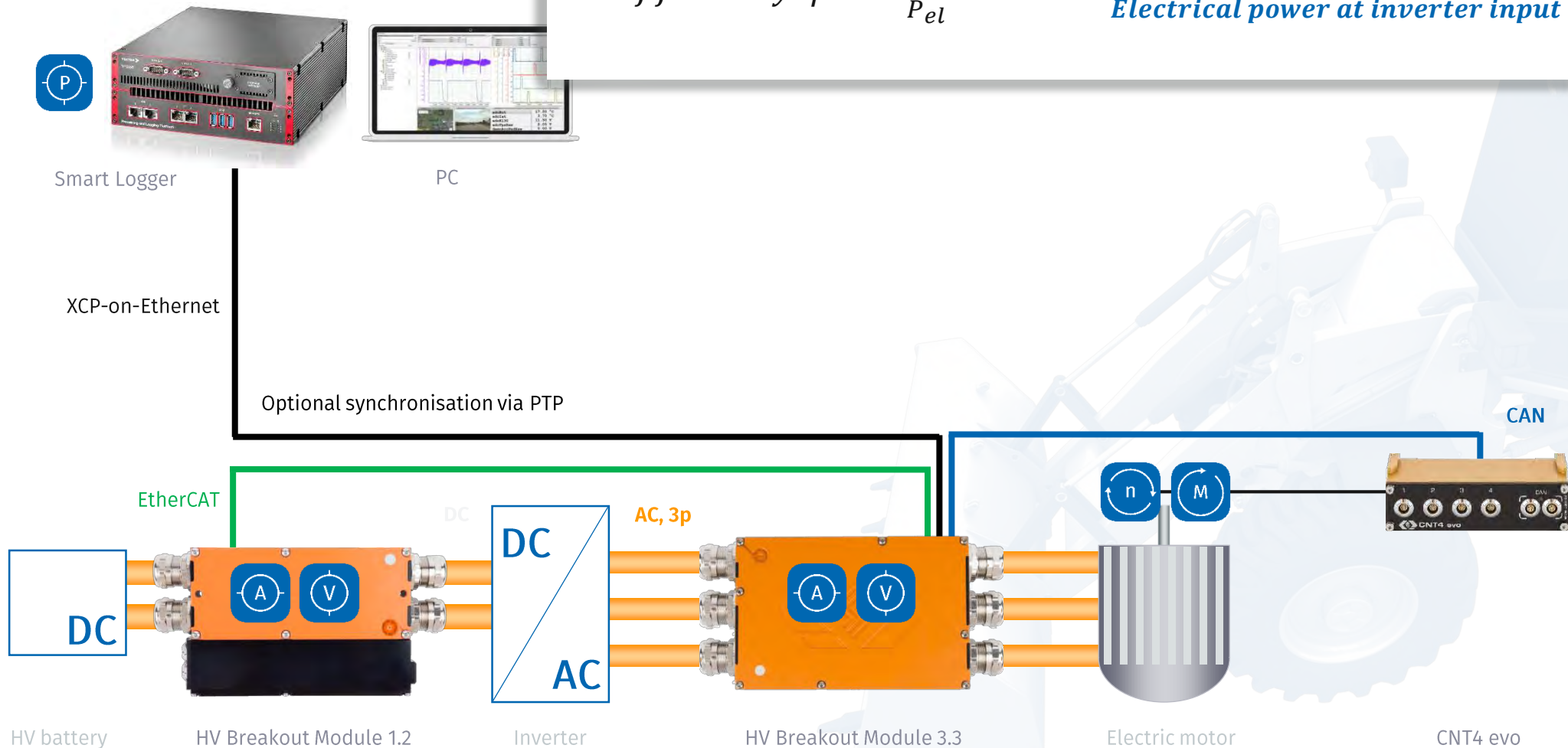
## Calculation of the overall efficiency



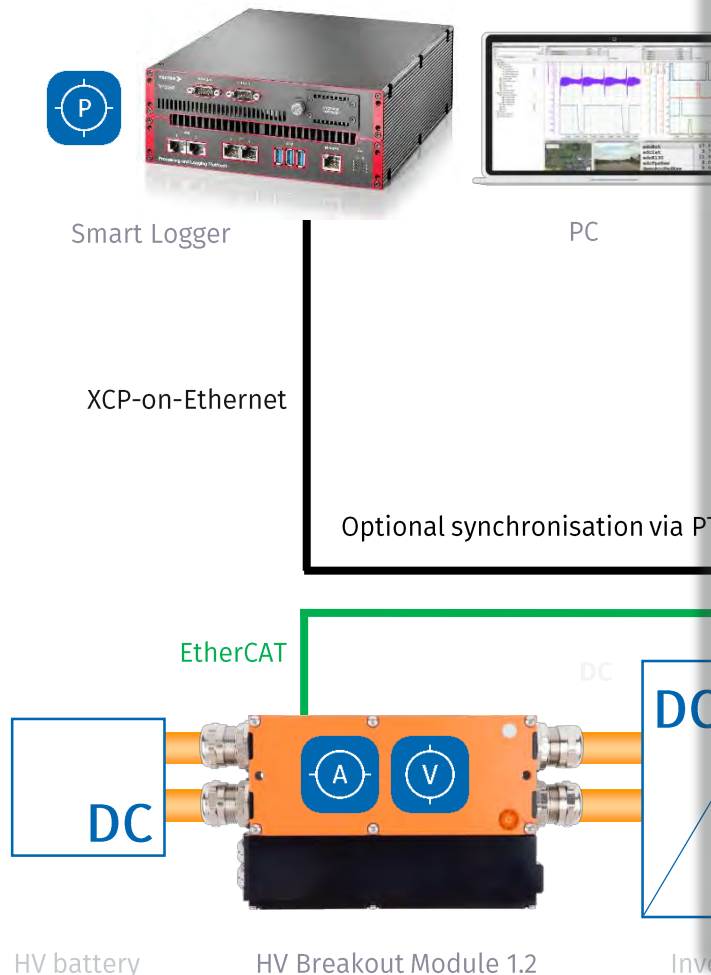
Power measurement in the electric motor  
Calculation of the overall efficiency

## Calculation in the eMobilityAnalyzer

$$\text{Efficiency } \eta = \frac{P_{mech}}{P_{el}} = \frac{\text{Mechanical shaft power on the electric motor}}{\text{Electrical power at inverter input}}$$

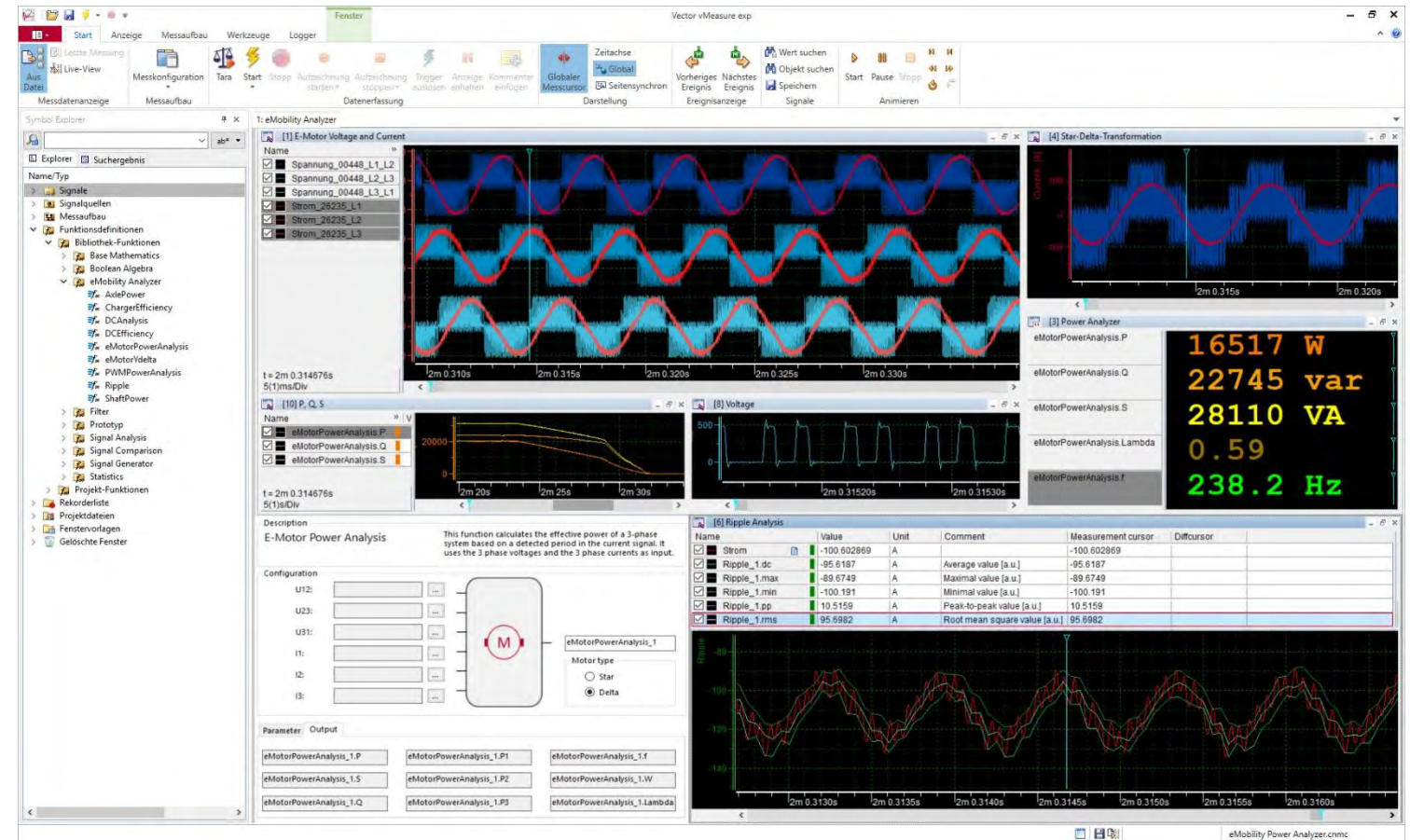


# Power measurement in the electric drive Performance analysis



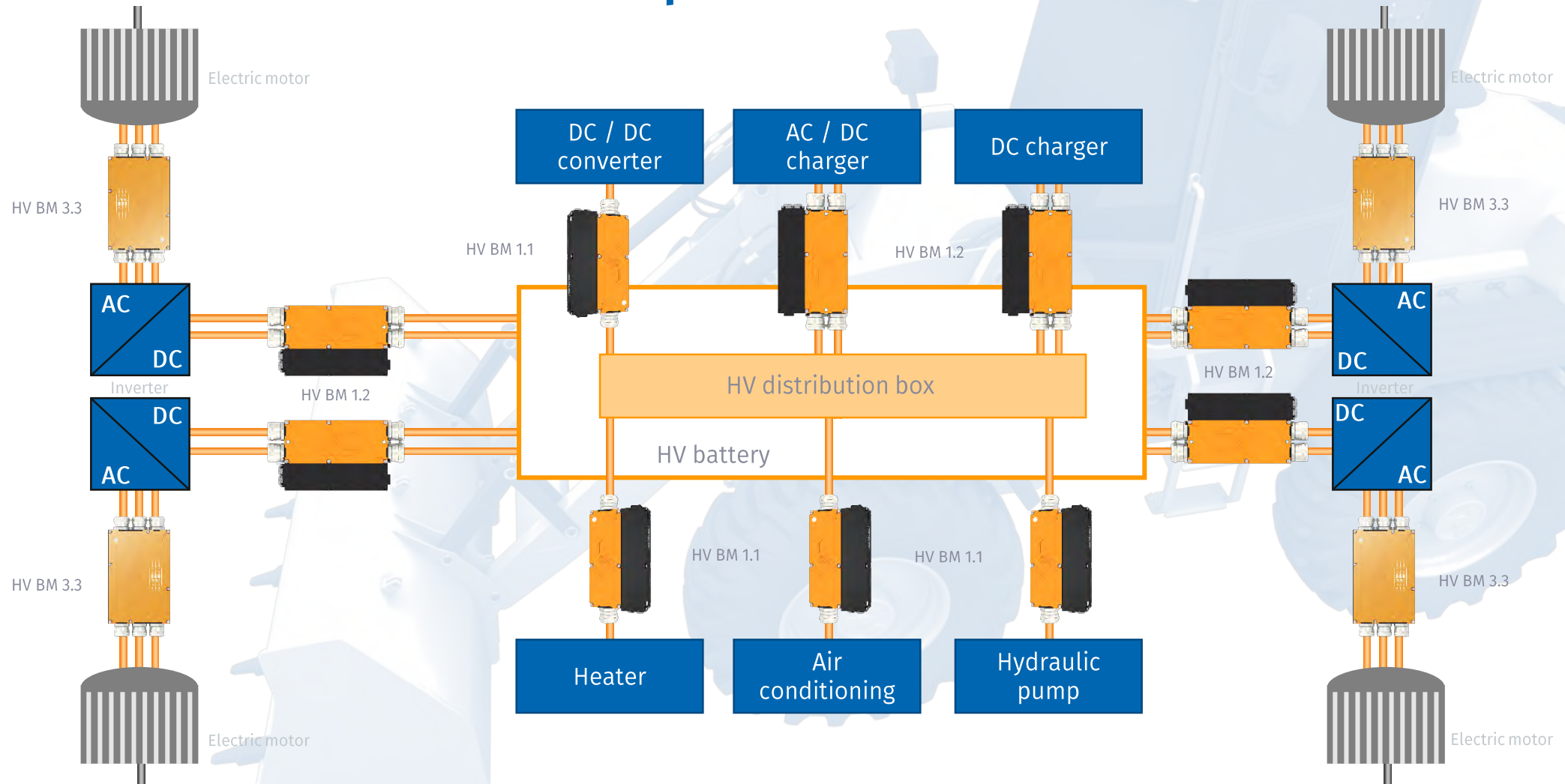
## Real-time visualization in vMeasure

- Multiple visualization of different simultaneous eMobilityAnalyses



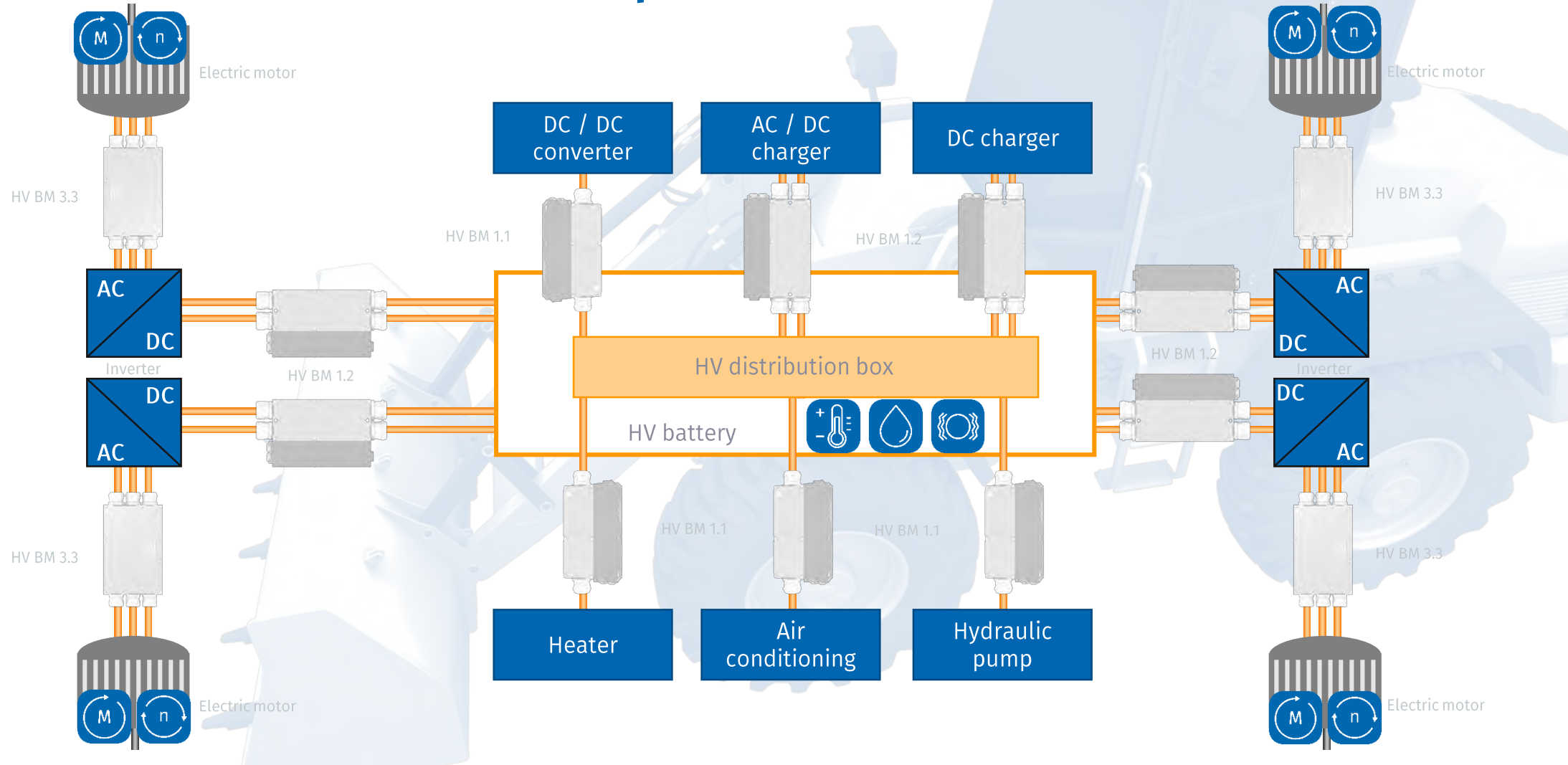


# Power measurement in the electric powertrain



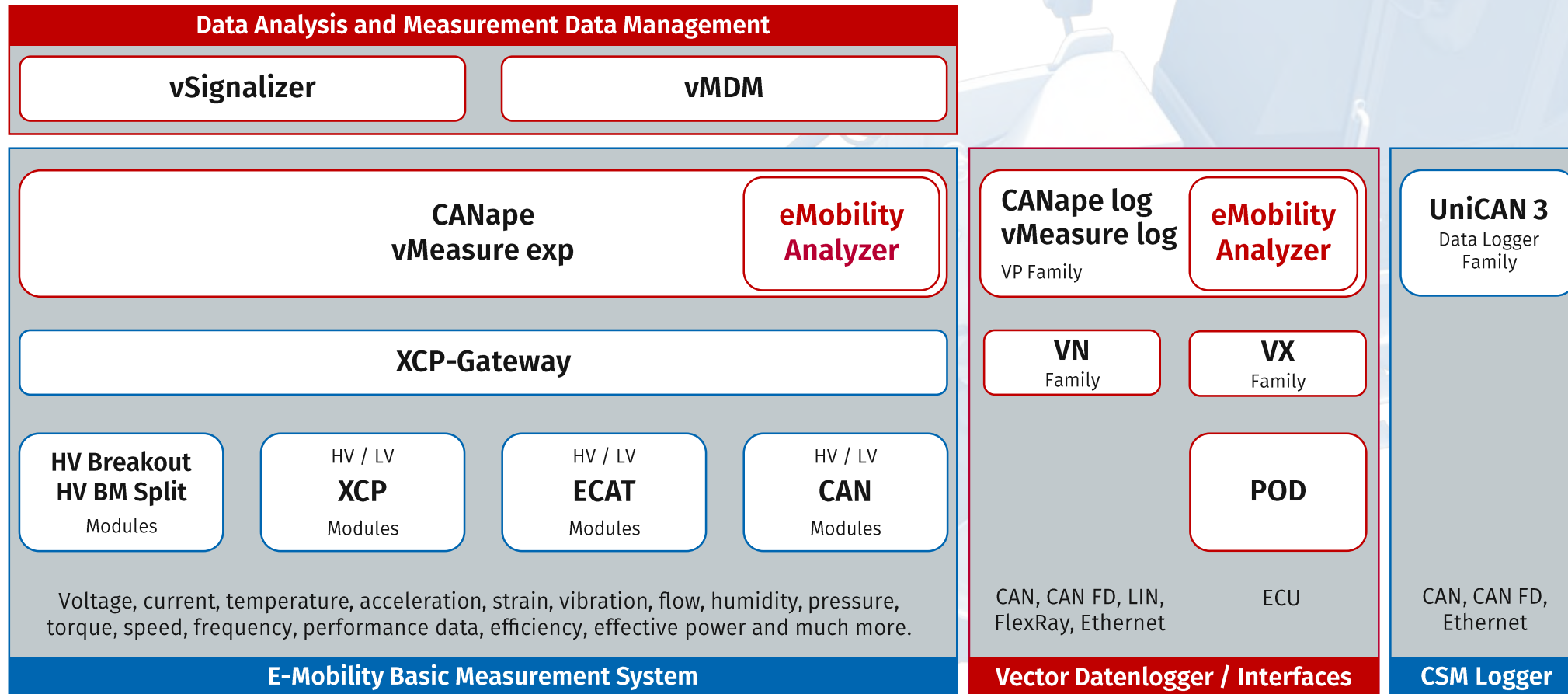


# Power measurement in the electric powertrain



# The Vector CSM E-Mobility Measurement System

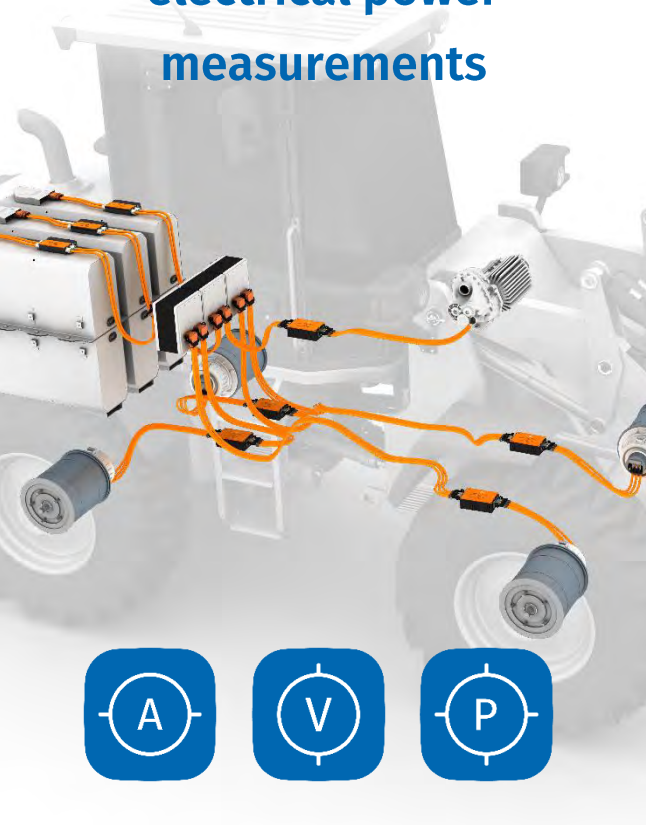
E-Mobility  
Measurement System  
on [www.csm.de](http://www.csm.de)



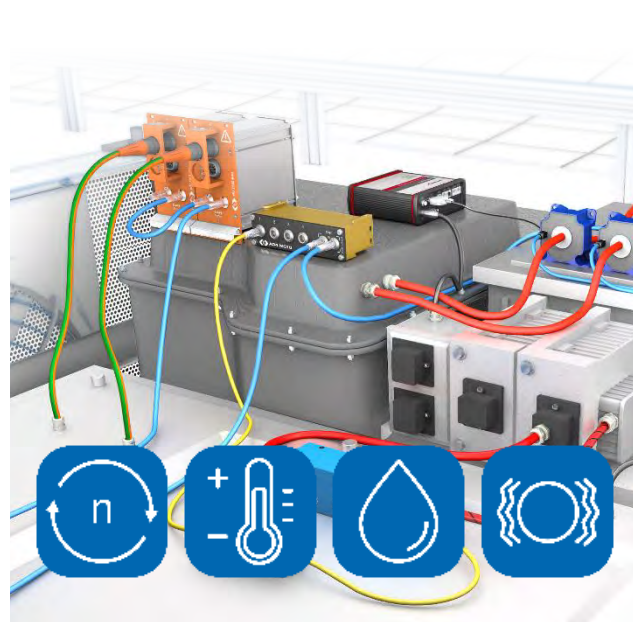
# Power measurements on electrified non-road mobile machines and construction equipment

The Vector CSM E-Mobility Measurement System allows simple and precise

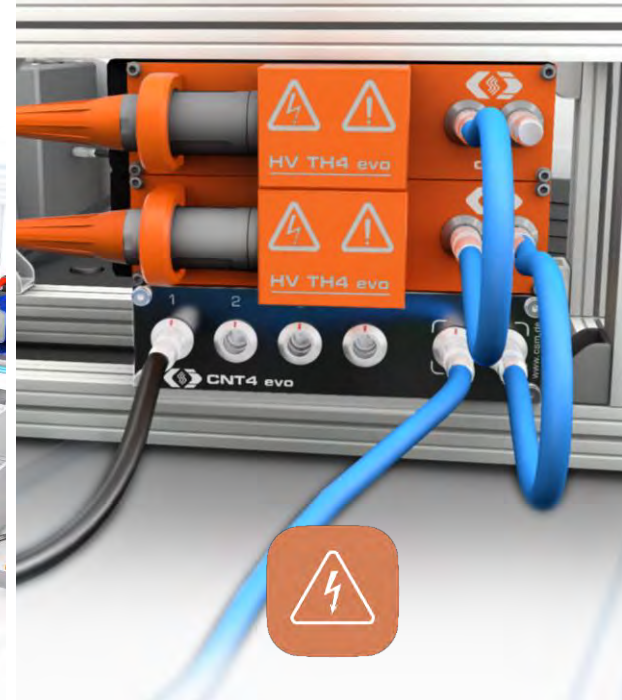
electrical power  
measurements



acquisition of  
additional thermal and  
mechanical values



measurements in HV and  
LV environments



use in road tests  
or on the test bench





# About CSM

CSM has been setting technological standards for decentralized measurement technology in vehicle development for over 35 years. Our CAN bus and EtherCAT® measurement devices support worldwide renowned vehicle manufacturers, suppliers and service providers in their developments.

Continuous innovation and long-term satisfied customers are our guarantee for success. Together with our partner Vector Informatik, we have developed an easily scalable and powerful E-Mobility Measurement System for hybrid and electric vehicles and are constantly expanding the areas of application. With our high-voltage safe measurement systems designed for fast and synchronous measurements and power analyses, we actively accompany the change to **E-Mobility**.

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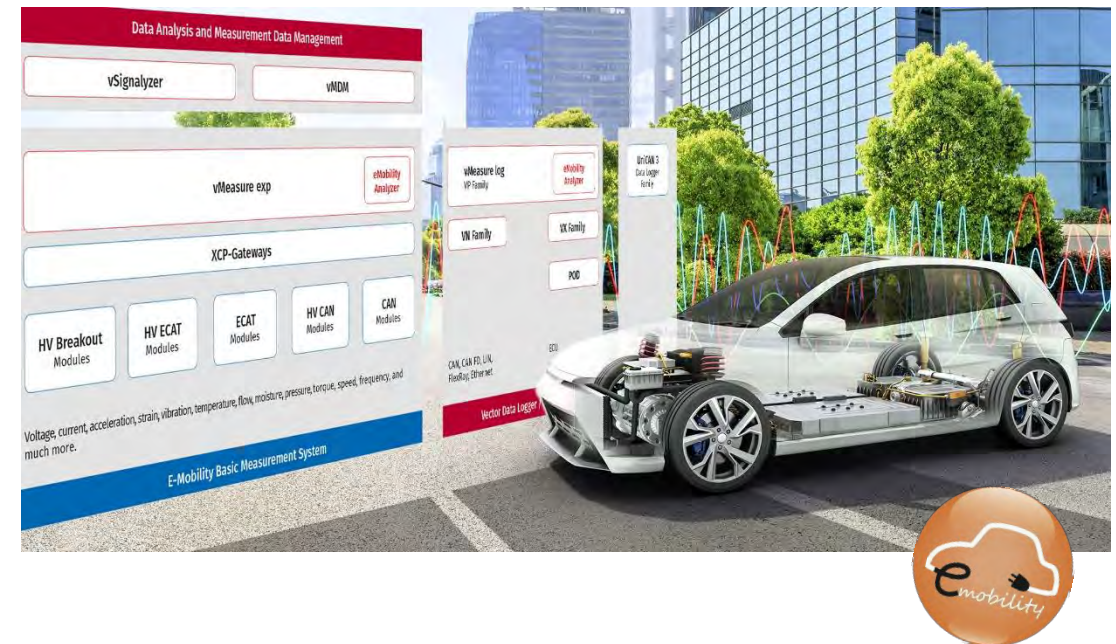
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measurement technology