



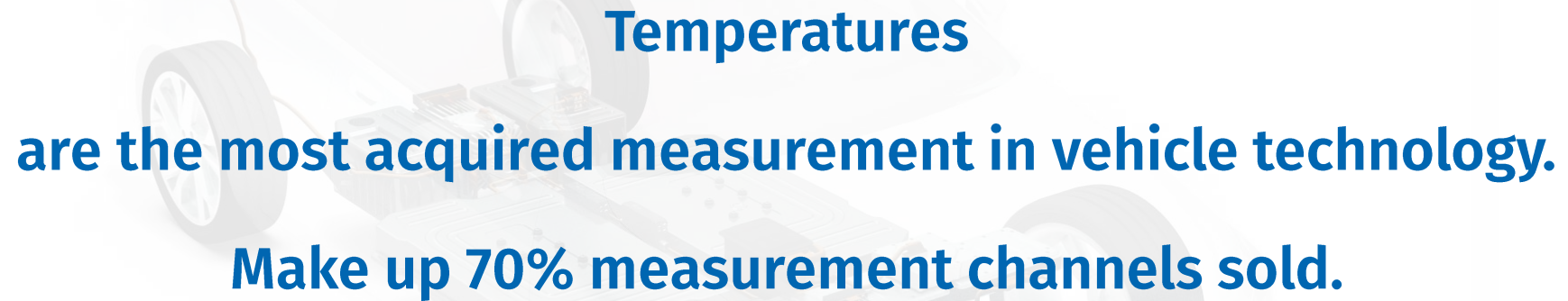
# Temperature measurement in e-mobility

CSM Web Seminars



**CSM** **Xplained**  
measurement technology

Innovative Measurement and Data Technology



**Temperatures**  
**are the most acquired measurement in vehicle technology.**  
**Make up 70% measurement channels sold.**

# Temperature measurement in e-mobility

## On-Board-Charger

Charging efficiency



## HV Vehicle Electrical System

High currents

## Power Electronics

Operational capability

## Inverter

Electrical resistors

## HV Battery

Capacity

## Electric Motor

Efficiency



# Temperature measurement in e-mobility

On-Board-Charger

Charging efficiency

HV Vehicle Electrical System

High currents

Power Electronics

Operational capability

Inverter

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HV Battery

Capacity

Electric Motor

Efficiency




**Test bench and road test**

**Verification of simulations under real conditions**

# Sensor technology for temperature measurements

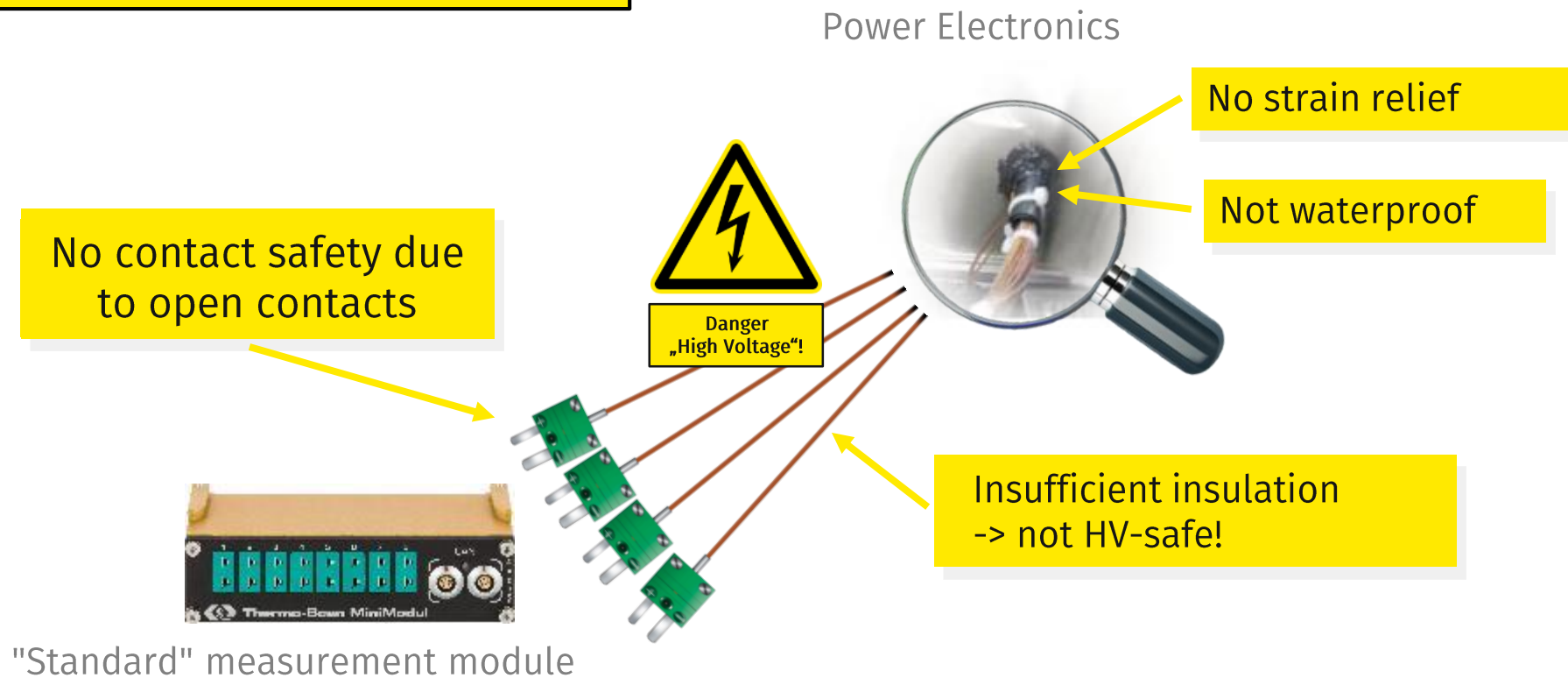
	Thermocouples	PT100 / PT1000 RTD elements
+	Accuracy: approx. $\pm 1.5$ K or 0.4 % of measured value (class 1)	Very good accuracy: approx. $\pm 0.15$ K (Class A)
	Wide measuring range: -40 °C to +1,000 °C (Class 1)	Sufficient measuring range: -200 °C to +650 °C (class A)
	Easy handling	Low susceptibility to interference
	Good response times	
-	Design depending on application	Complex cabling (4-wire)
	Susceptible to interference	Active power supply
		Slow response times
	All contacts must be made of thermal material for accuracy	Decreasing measurement accuracy with increasing temperature

# Sensor technology for HV environments

	Thermocouples	PT100 / PT1000 RTD elements
	Conventional sensor technology in the HV environment?	
	Temperature measurements also possible with conventional sensor technology	
	<p>But:</p> <ul style="list-style-type: none"><li>▶ HV-safe cables</li><li>▶ HV-safe connectors</li><li>▶ HV-safe measuring devices incl. power supply</li></ul>	

# Use of standard measurement technology - **Danger to life**

## Unsuitable and dangerous temperature measurement chain

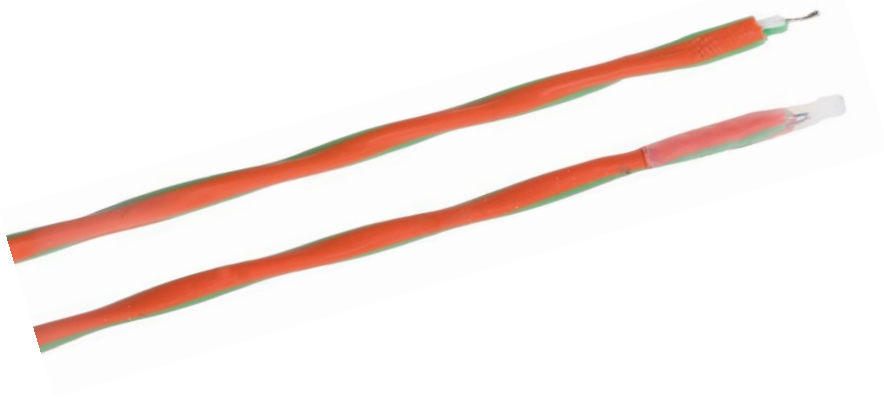




# HV-safe sensor technology

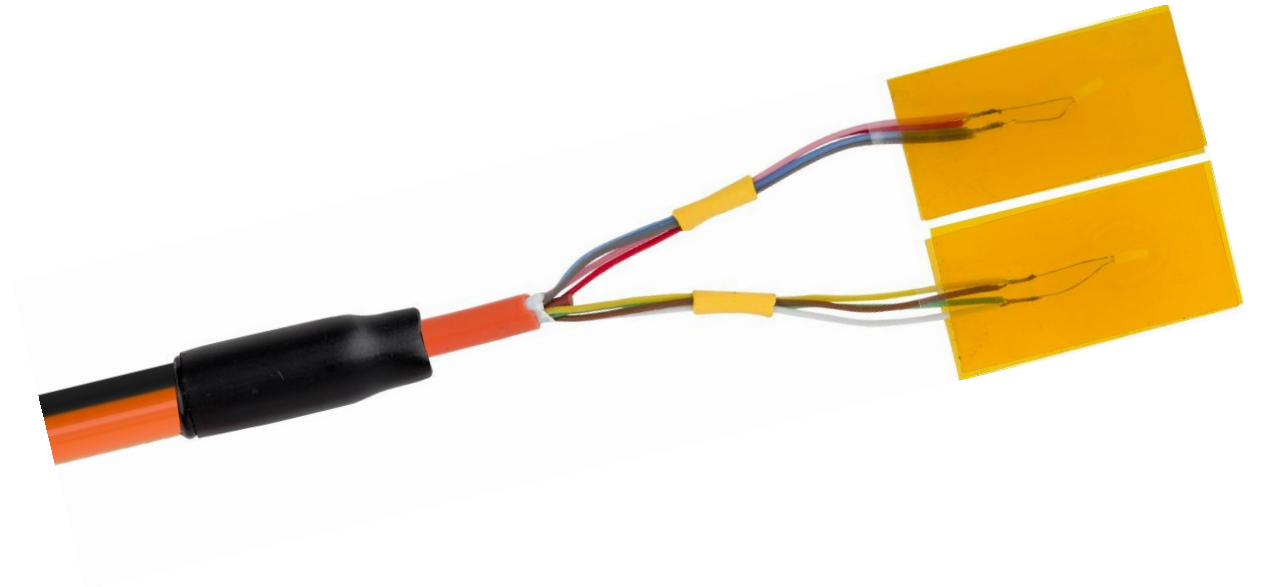
## Benefits with thermocouples

- ▶ Many individual variants of measuring tips possible
- ▶ FEP orange 1000v contact protection sheathing
- ▶ 2-wire, 4 temperatures on HV sum socket
- ▶ Various installation options, e.g. with very good temperature-conductive Kapton adhesive pad
- ▶ Temperature range (Class 1): -40 °C to +1,000 °C



## Benefits with PT100 / PT1000 RTD sensors

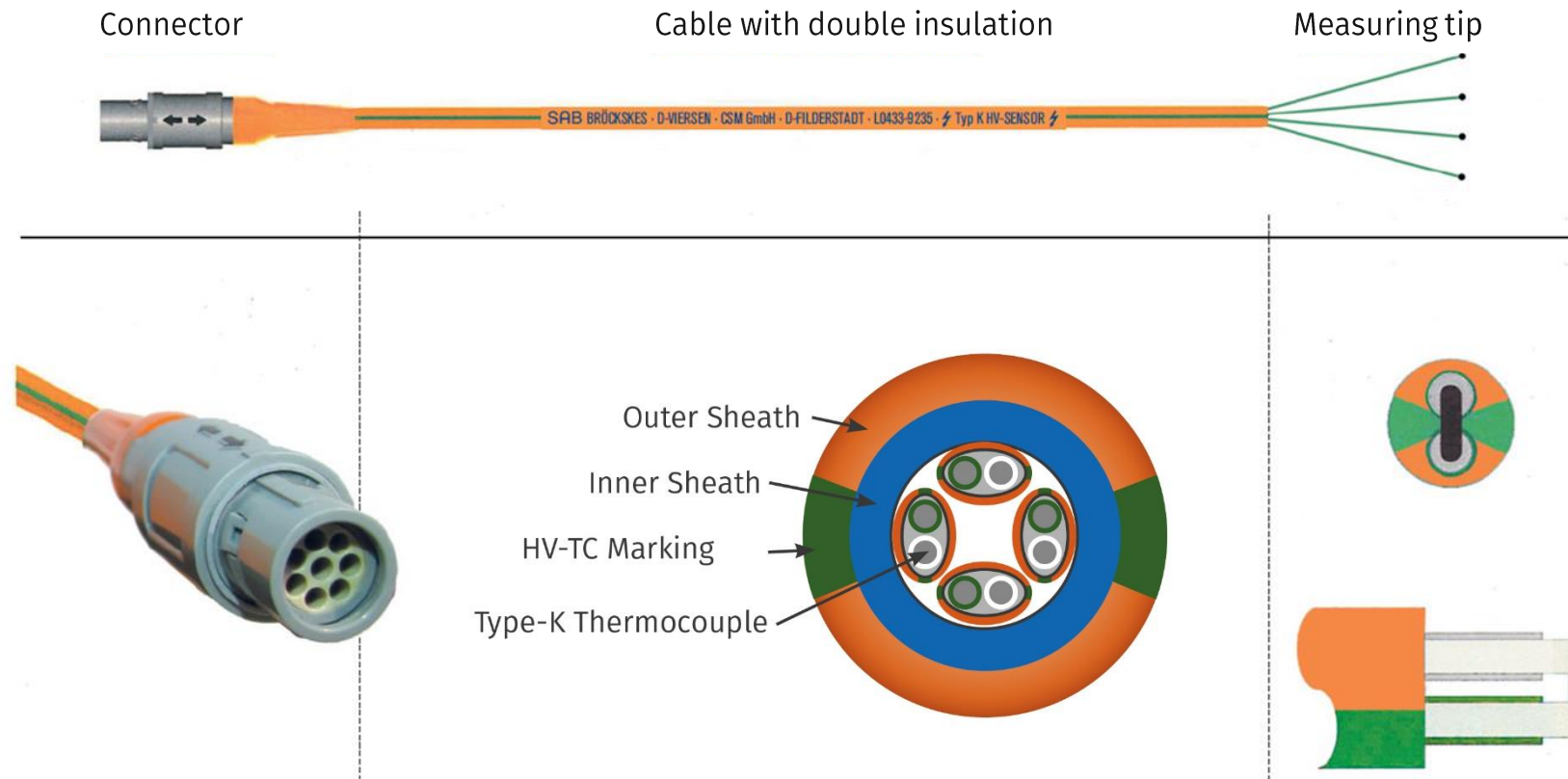
- ▶ Very thin films possible ( $\leq 0.7$  mm)
- ▶ Very high accuracy of the entire system incl. measuring module achievable (up to approx.  $\pm 0.3$  K)
- ▶ Very good long-term stability





# HV-safe sensor cables

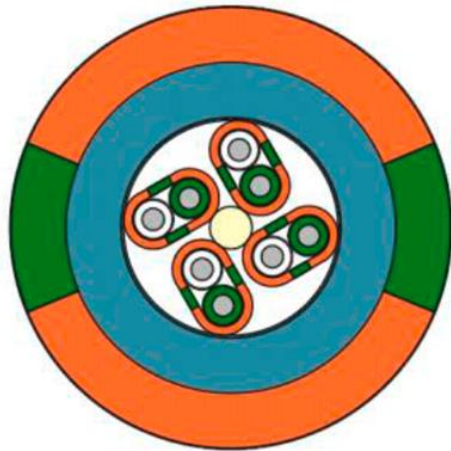
Using the example of a type K thermocouple



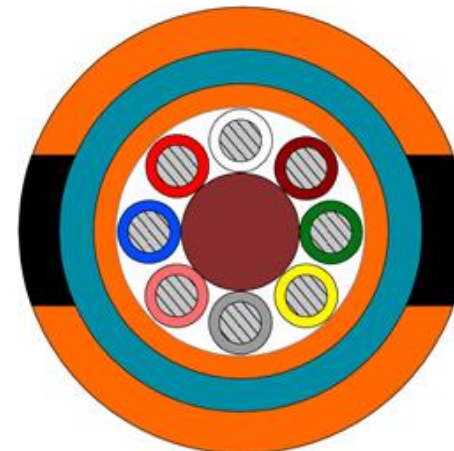
# HV-safe sensor cables

Typical 8-wire sensor cables

- ▶ Good ratio between outer protective sheath, warning inner sheath, pair or bundle sheath and strands
- ▶ Still sufficiently thin and flexible
  - Single wires 1,000 V touch-proof



Thermo cable



PT100 cable

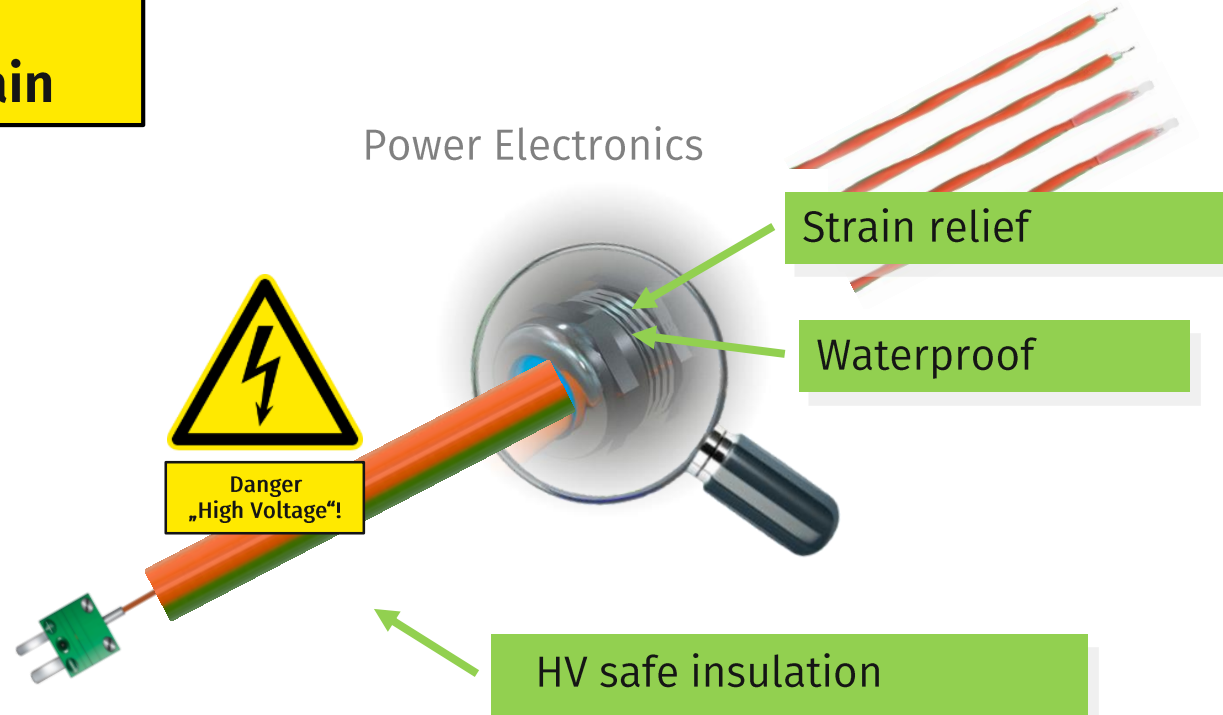
# HV-safe measurement chain for temperature measurements

**Unsuitable and dangerous  
temperature measurement chain**

No contact safety due  
to open contacts



"Standard" measurement module



# Connector

A special HV-safe connector concept is required:

## ► Features

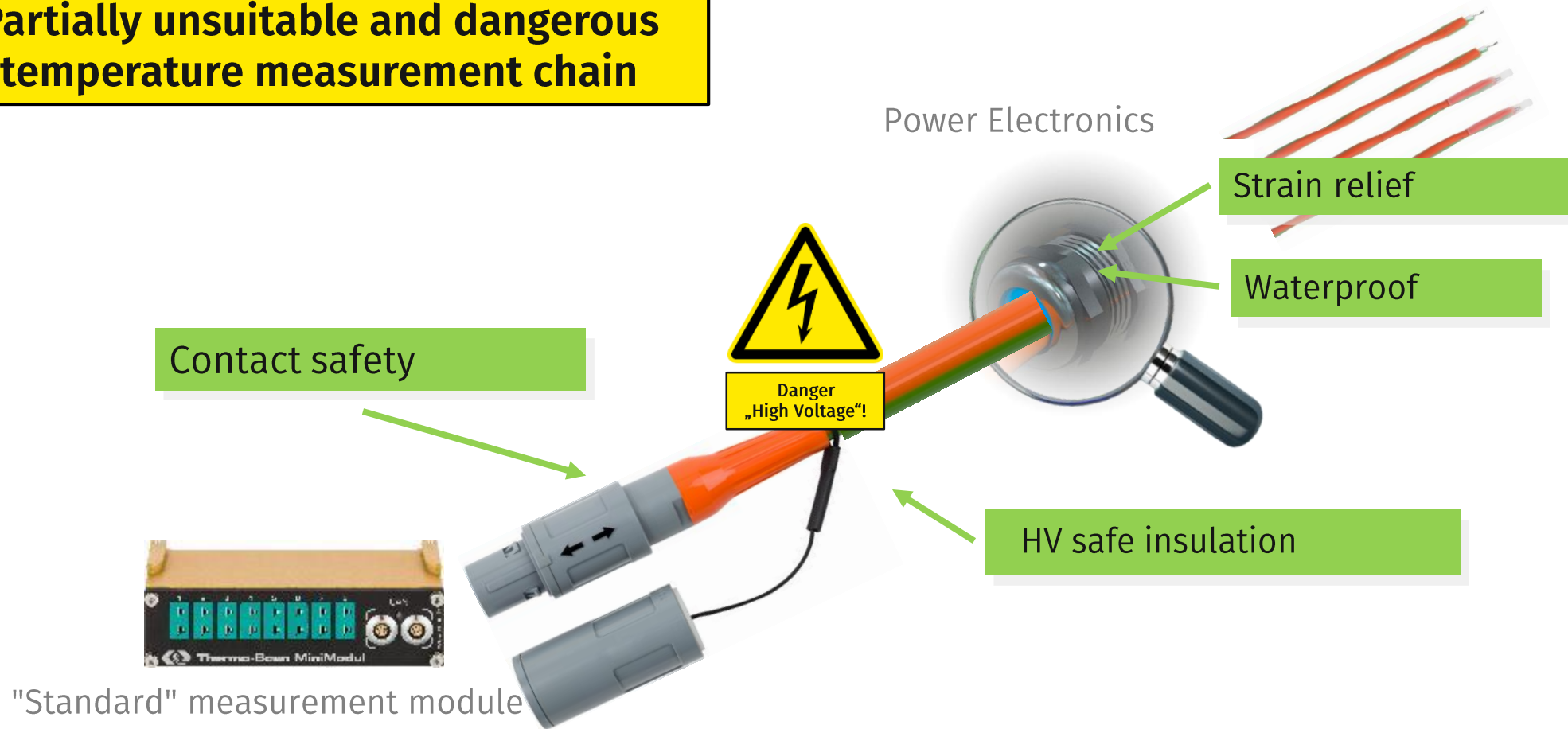
- Connector system (plug, socket) type-tested according to safety standard EN 61010-1:2010 to 1,000 V DC working voltage
- Clearance and creepage distances >8 mm (when mated)
- Fire protection class V - 0, i.e. self-extinguishing after 5 sec
- Waterproof (protection class IP67)
- Suitable for many mating cycles >1,000
- Connections potted in plug and in module
- Cover cap for protection

**The connector must not be assembled by the customer.**



# HV-safe measurement chain for temperature measurements

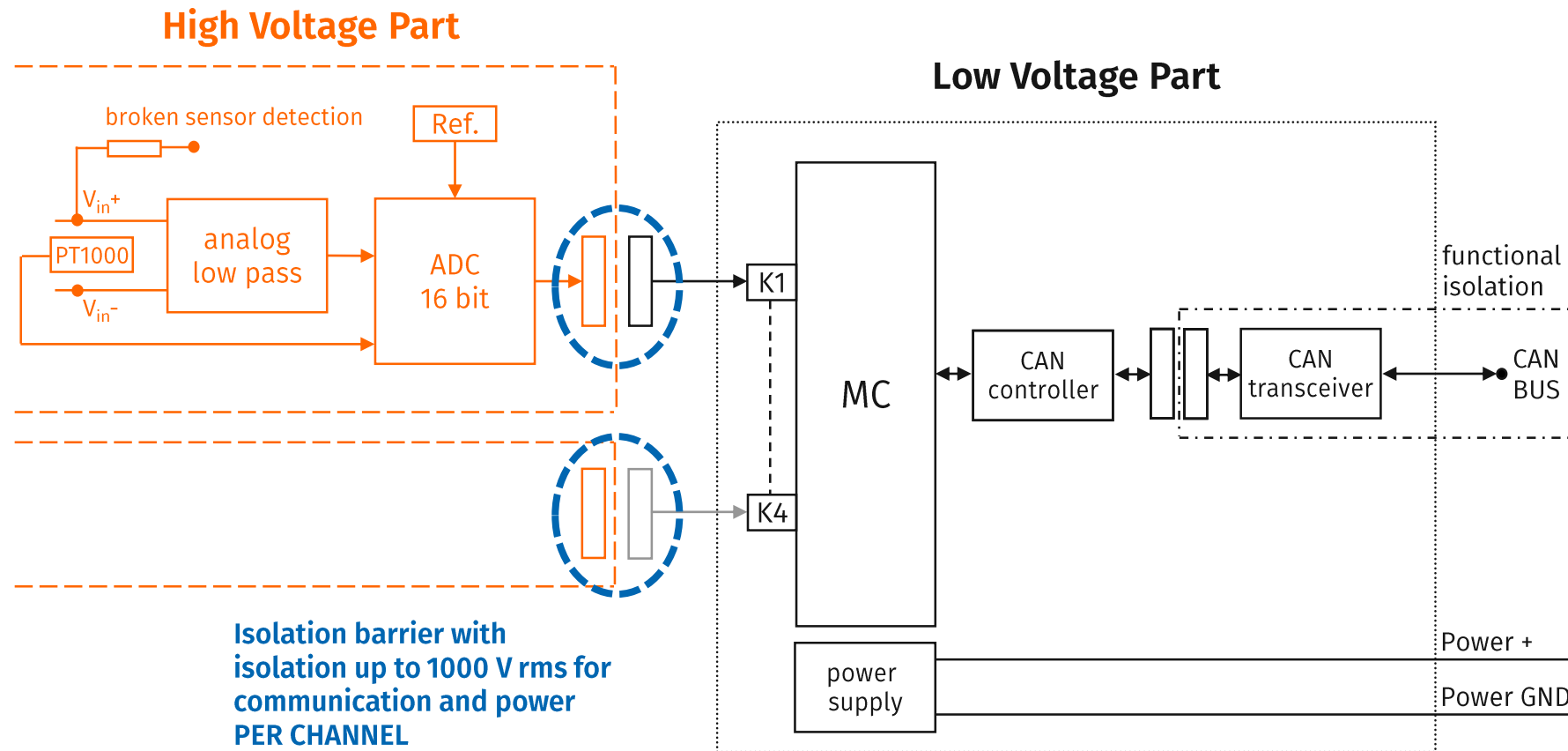
**Partially unsuitable and dangerous temperature measurement chain**



# HV Isolation inside Measurement Modules



Example: of the CSM HV TH4 evo thermo measuring module





# HV-safe measurement equipment

## Example: CSM HV thermo modules (thermocouples)



- ▶ 4 or 8 NiCr-Ni (Type K) temperature channels
- ▶ Operating altitude: max. 5,000 m above sea level
- ▶ Operating temperature range: -40 °C to +125 °C
- ▶ IP65 / IP67
- ▶ Very high measuring accuracy



- ▶ HV-safe connector
- ▶ Mechanical connector guide for tightness and bend protection
- ▶ Reinforced insulation: 1,000 V RMS
  - Channel / channel, channel / CAN, channel / power supply
- ▶ Type-tested according to safety standard EN61010 by accredited test laboratory
- ▶ Unit test with certificate
- ▶ 3,100 V ramp each 5 sec







# HV-safe measurement equipment

## Example: CSM HV PT modules (RTD sensors)



- ▶ 2 or 8 PT100/PT1000 temperature channels
- ▶ 4-wire technology, i.e. 2 inputs per HV-safe connector
- ▶ Input of individual PT coefficients for best possible adjustment to the sensor
- ▶ Extremely high measuring accuracy



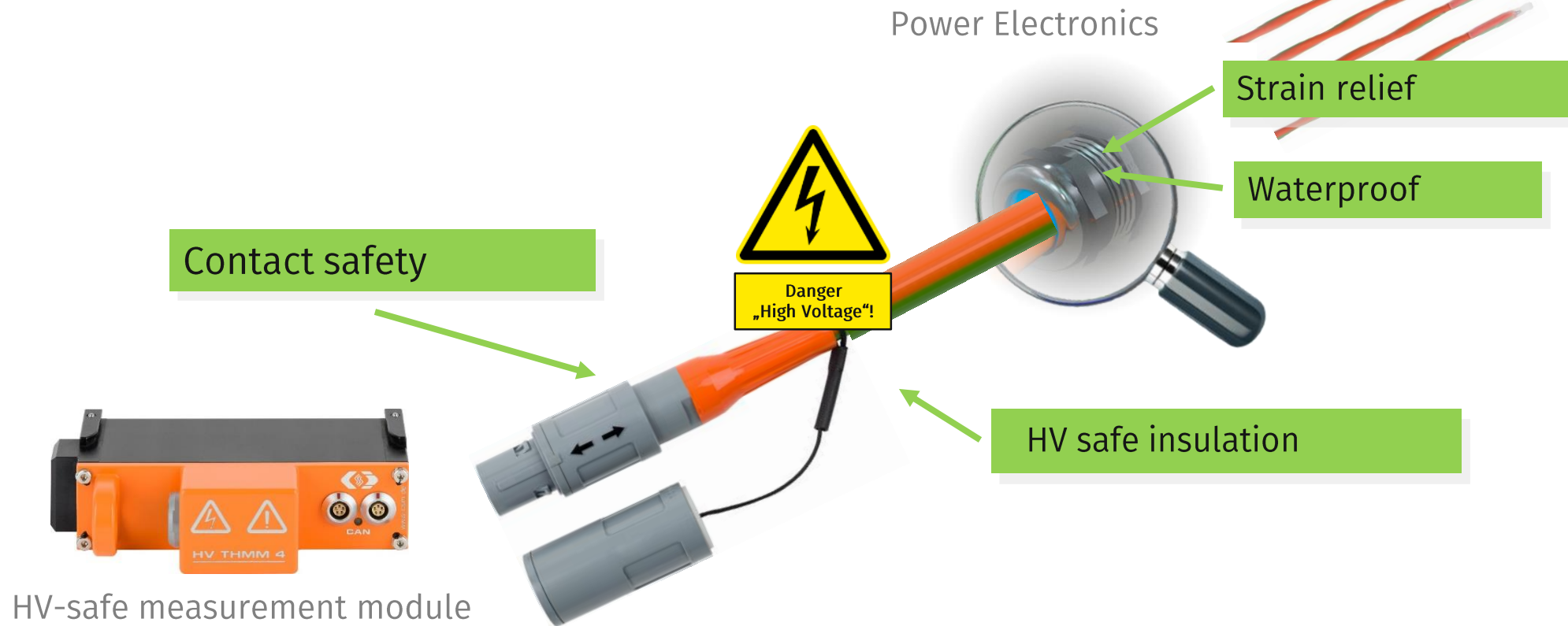
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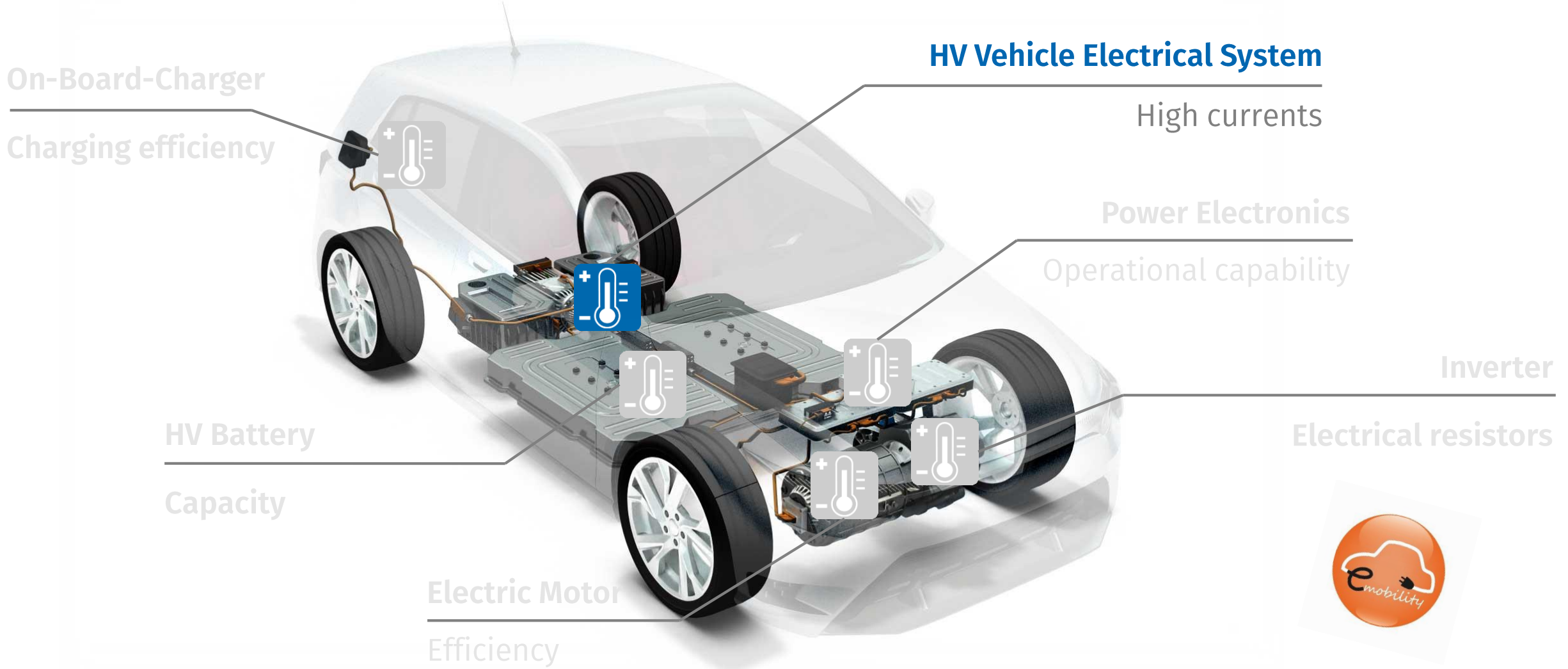
# HV-safe measurement chain for temperature measurements



## Safe temperature measurement chain

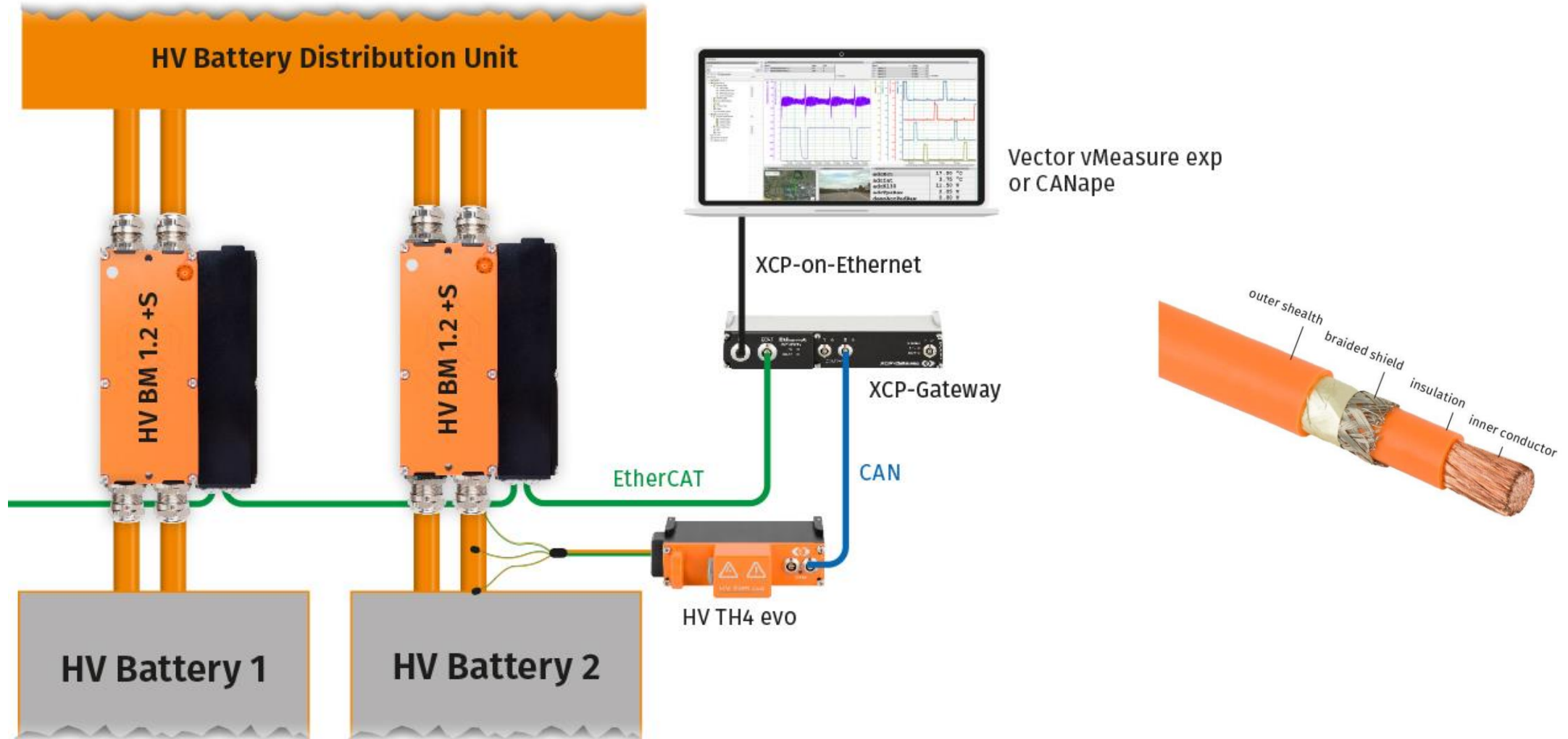


# Application





# Measuring Shield Currents and Temperatures

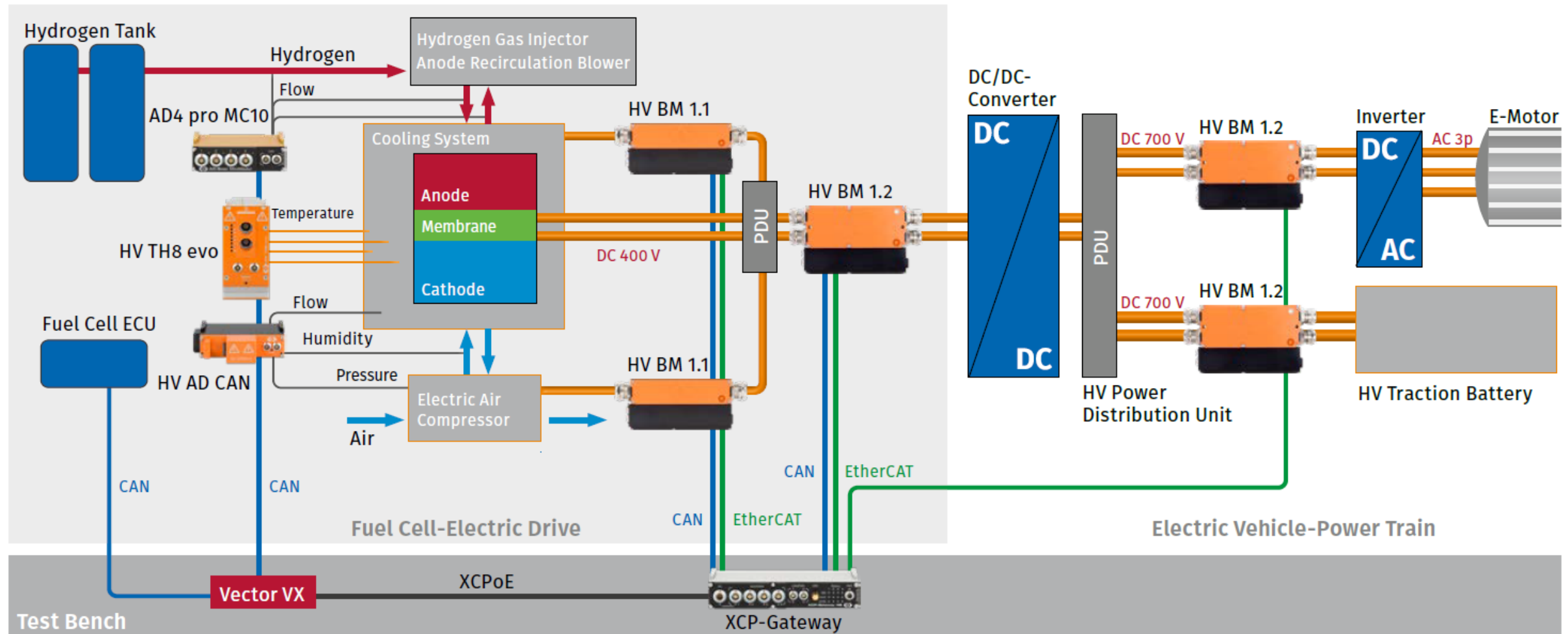




# Temperature and Power measurement in Fuel Cell

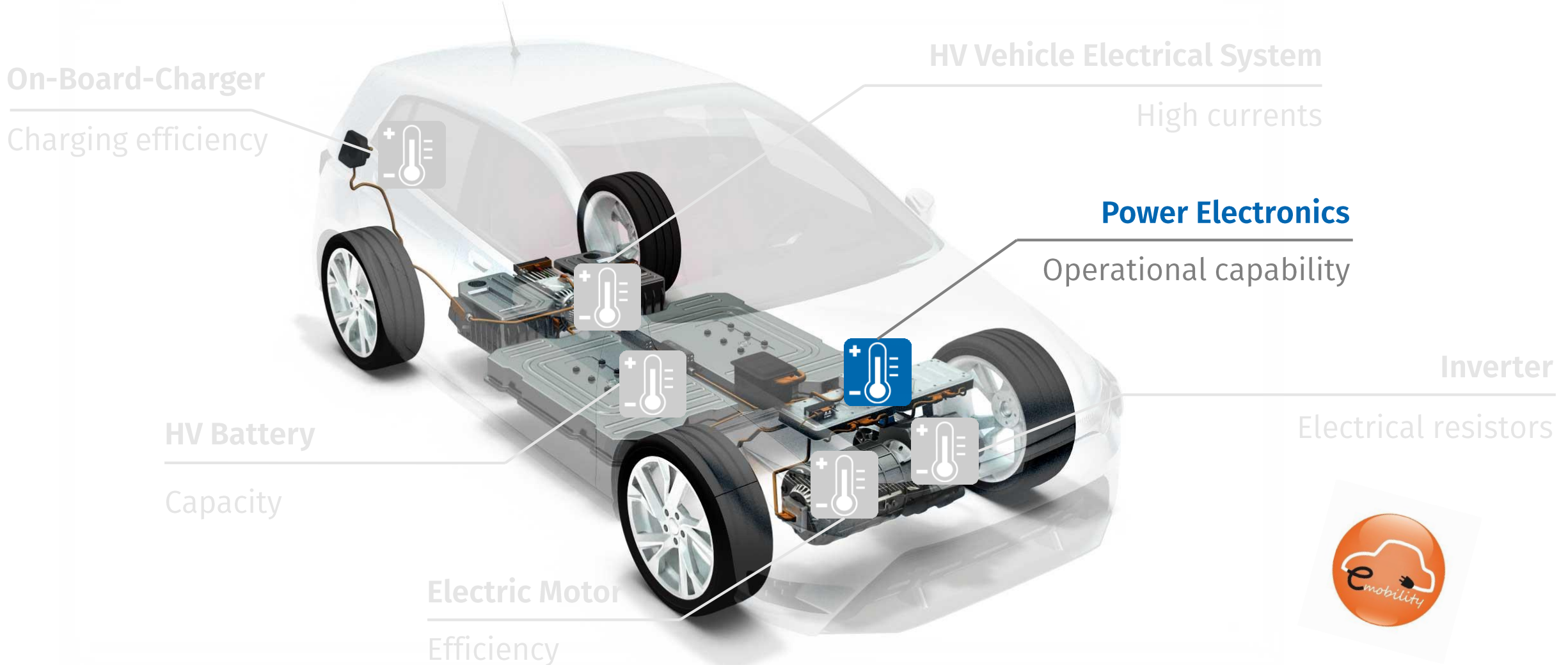
Fuel Cell Stack with Media Supply

High-Voltage Electrical System





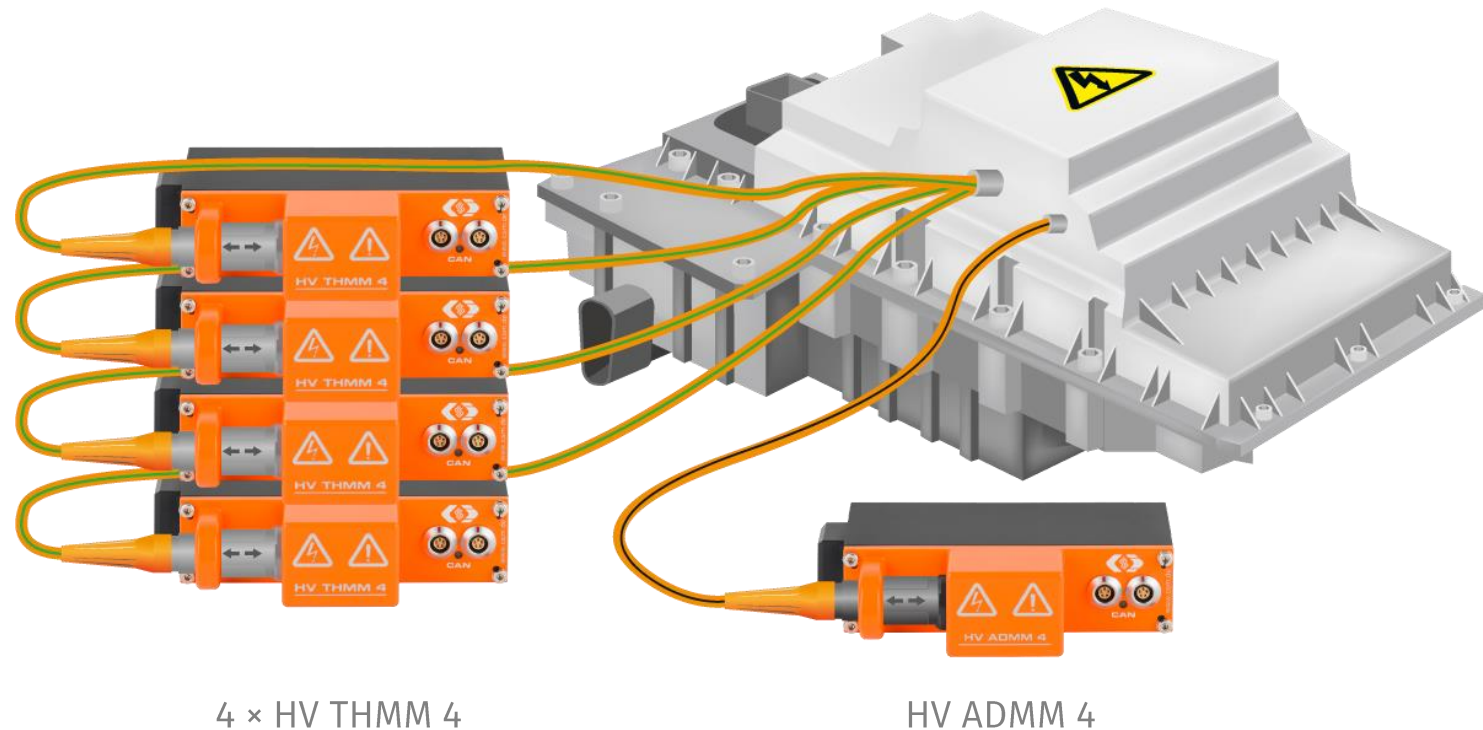
# Application: Temperature & voltage measurement in power electronics



# Application: Temperature & voltage measurement in power electronics

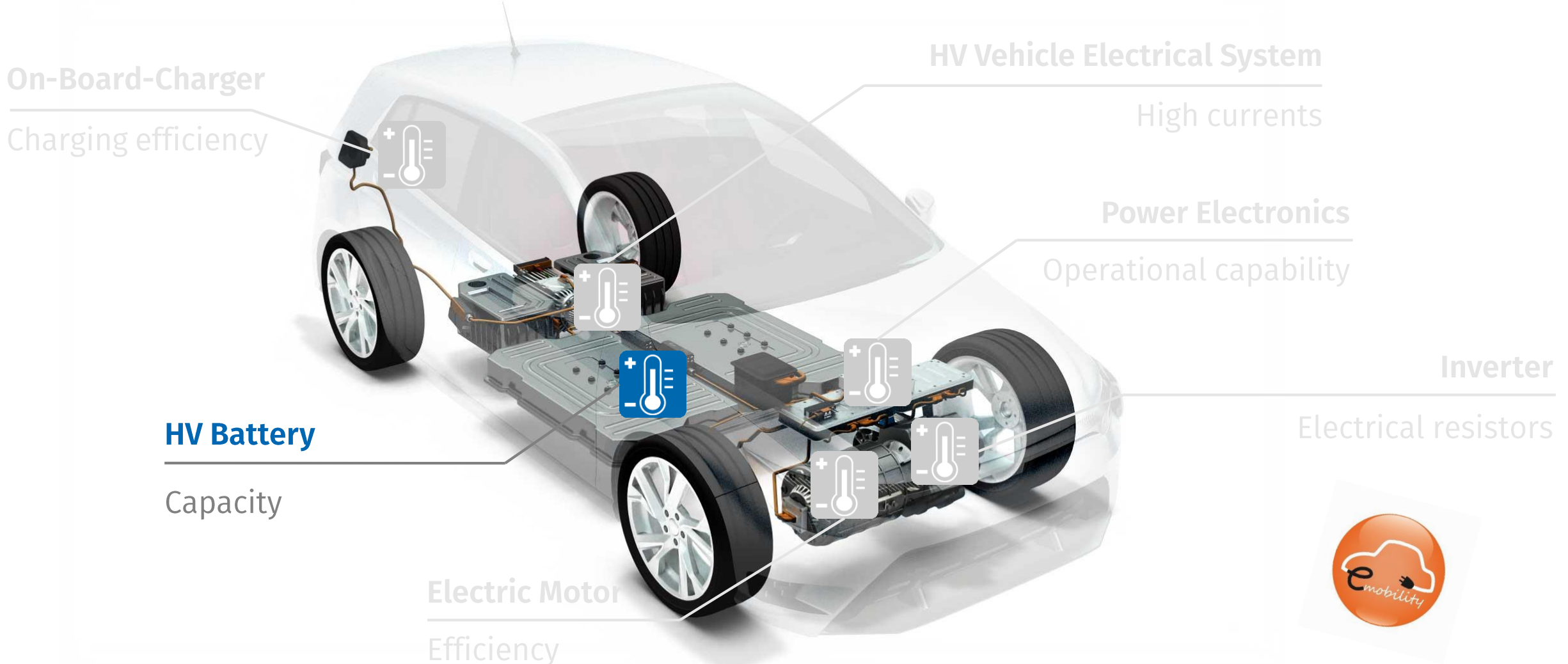
For the validation of power control units

- ▶ Typically 16 - 40 temperatures are acquired on the various electronic components in the control unit
- ▶ Additionally the switching voltages are measured
- ▶ Daisy chain all modules on 1 CAN Bus



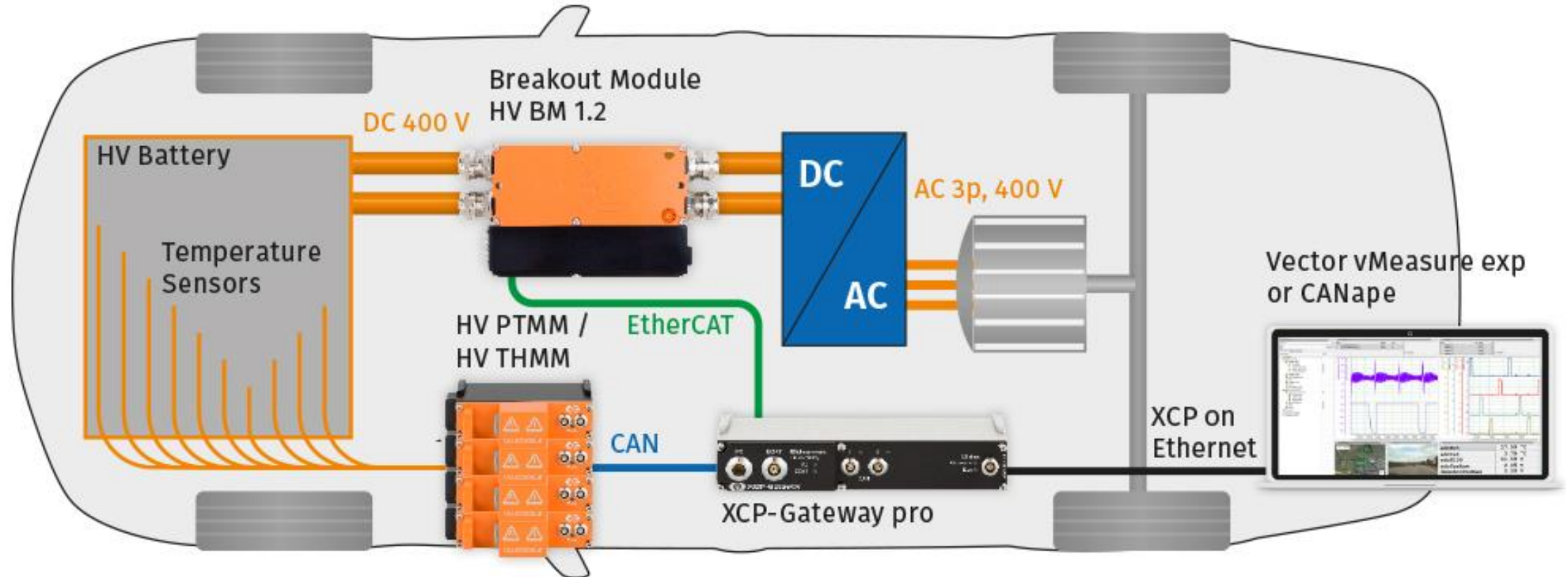


# Application: Thermal characterization of high-voltage batteries





# Temperature Measurement and Power in High-Voltage Batteries



# Application: Thermal characterization of high-voltage batteries

Temperature measurement  
at battery module level

Temperature measurement  
at battery level

- Busbars
- Charging electronics
- BMS
- Other components



Temperature measurement  
at cell level

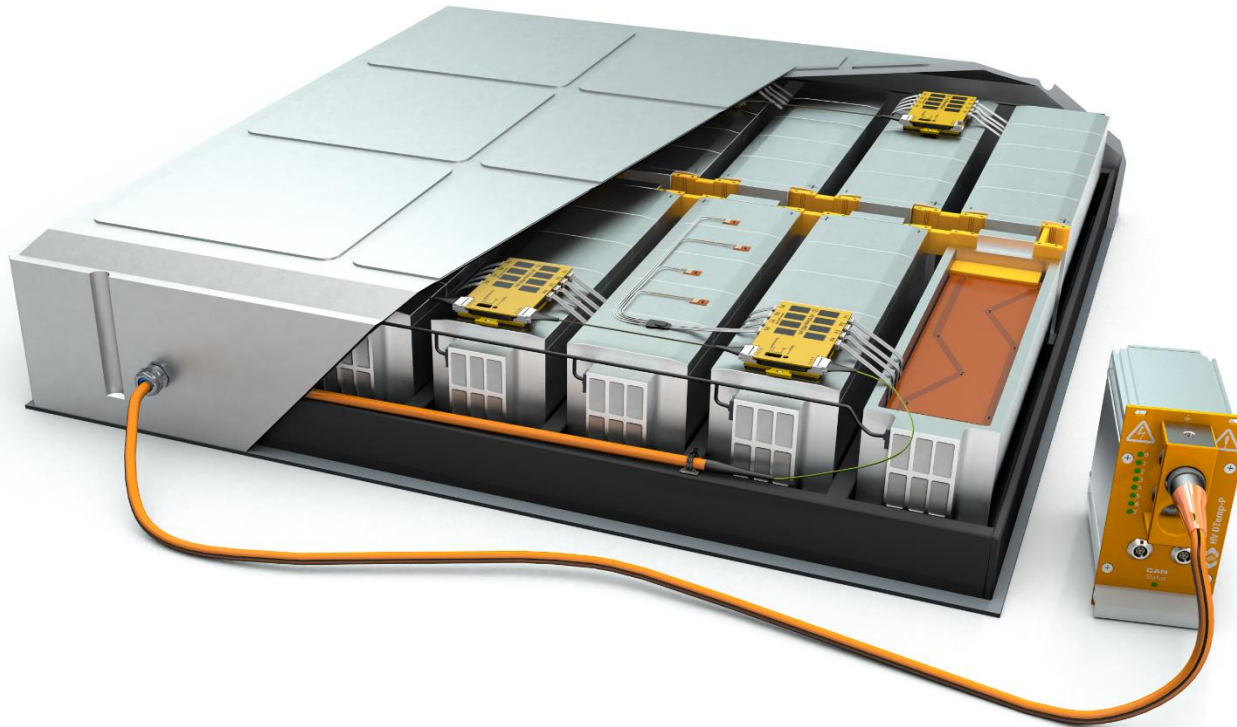
## Important:

- Exact and reproducible positioning of sensors between individual battery cells
- Extremely high measurement accuracy

**A total of 50 to >500 measurement points**



## Solution: HV DTemp Measurement System

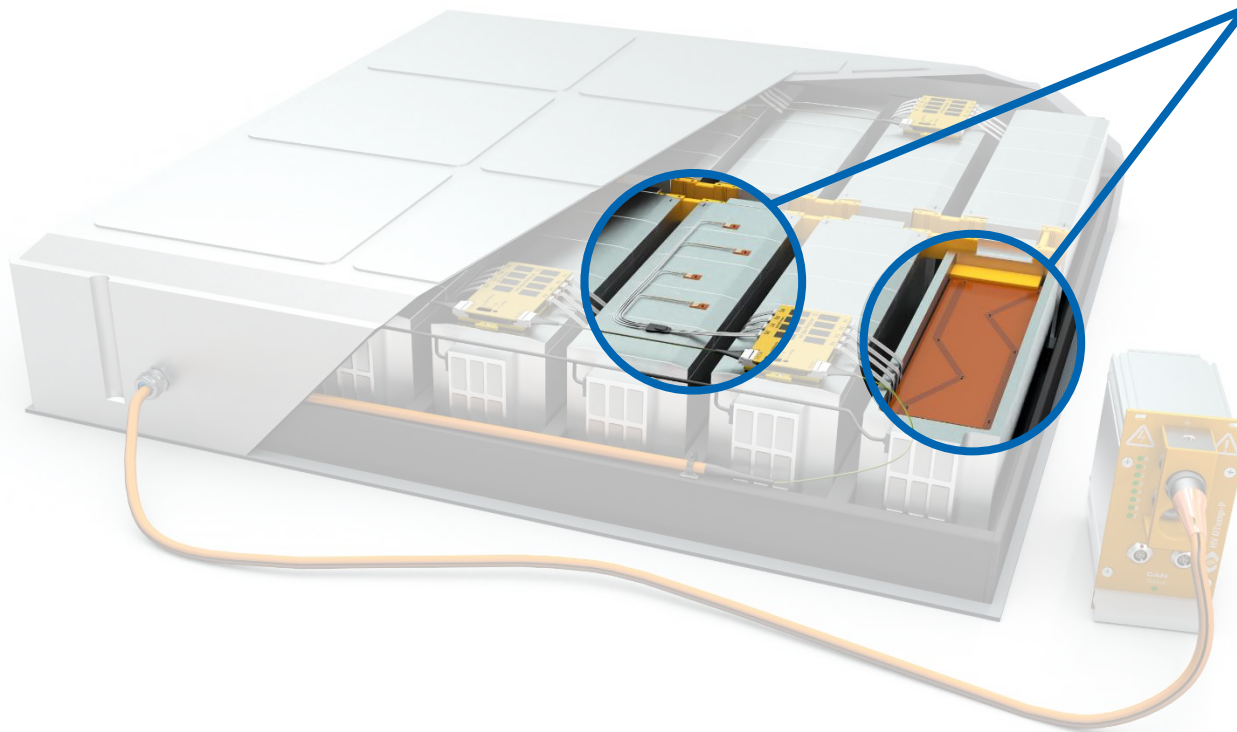


- Digital temperature measurement system
- Up to 512 sensors per measurement system
  - One HV Safe Sensor Cable
- Measuring accuracy (total system):
  - $\pm 0.1$  K

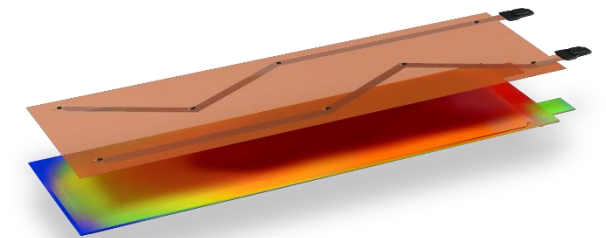
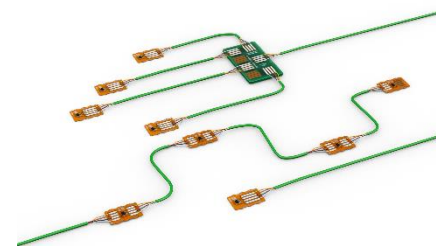


# Solution: HV DTemp Measurement System

IC temperature single sensors and flexible circuits  
on digital data bus inside battery

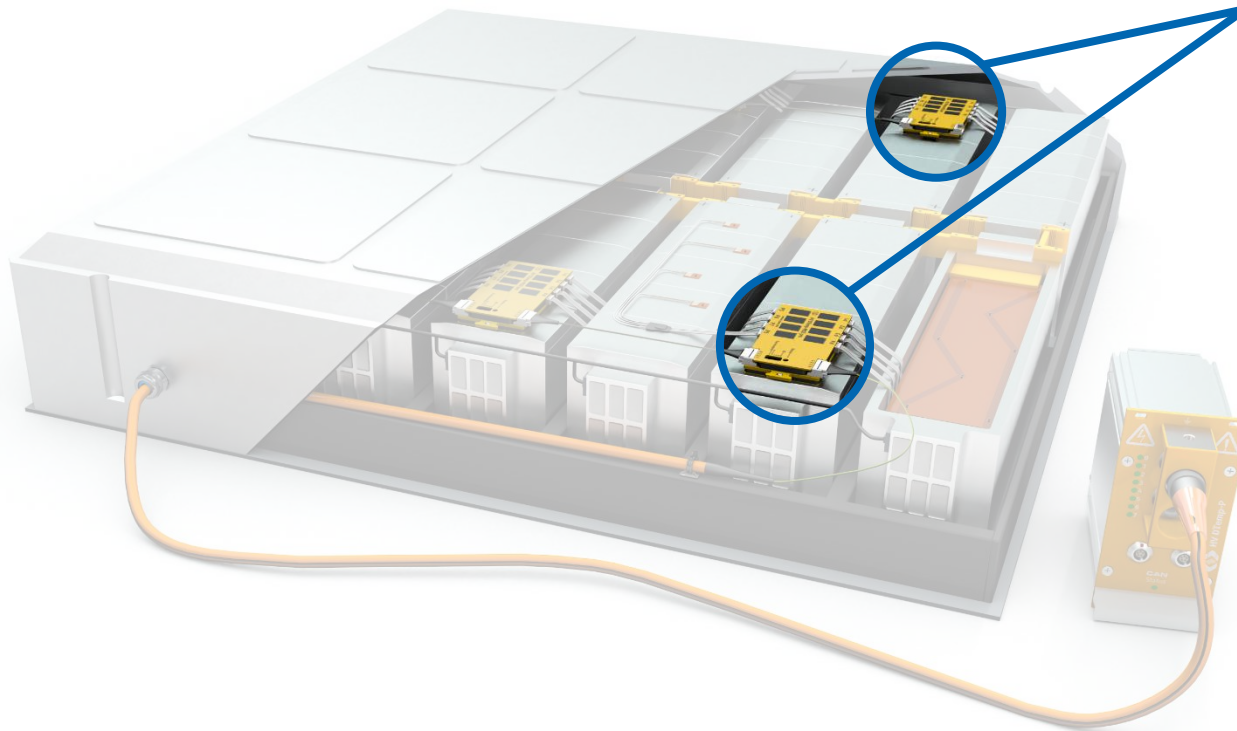


- Miniaturized, highly accurate, robust
- Highly interference-resistant (every incoming measured value is correct)
- Exact sensor location and clearly identifiable

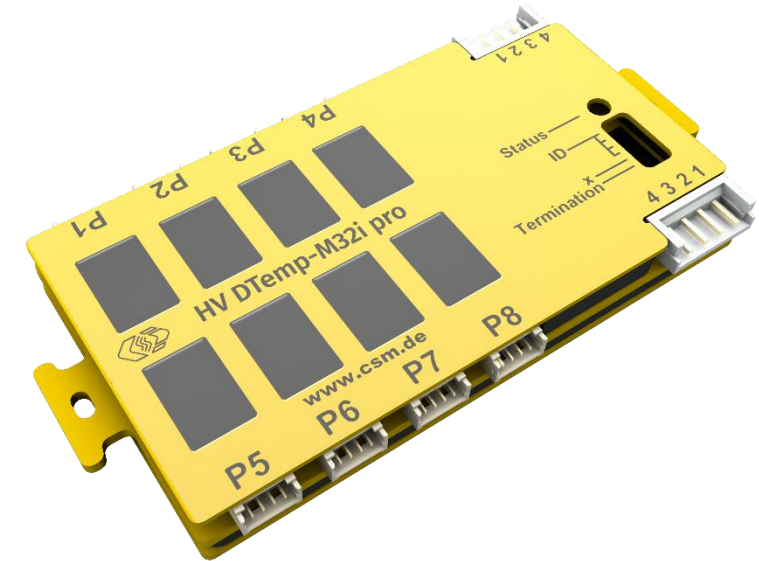


# Solution: HV DTemp Measurement System

## HV DTemp Controller

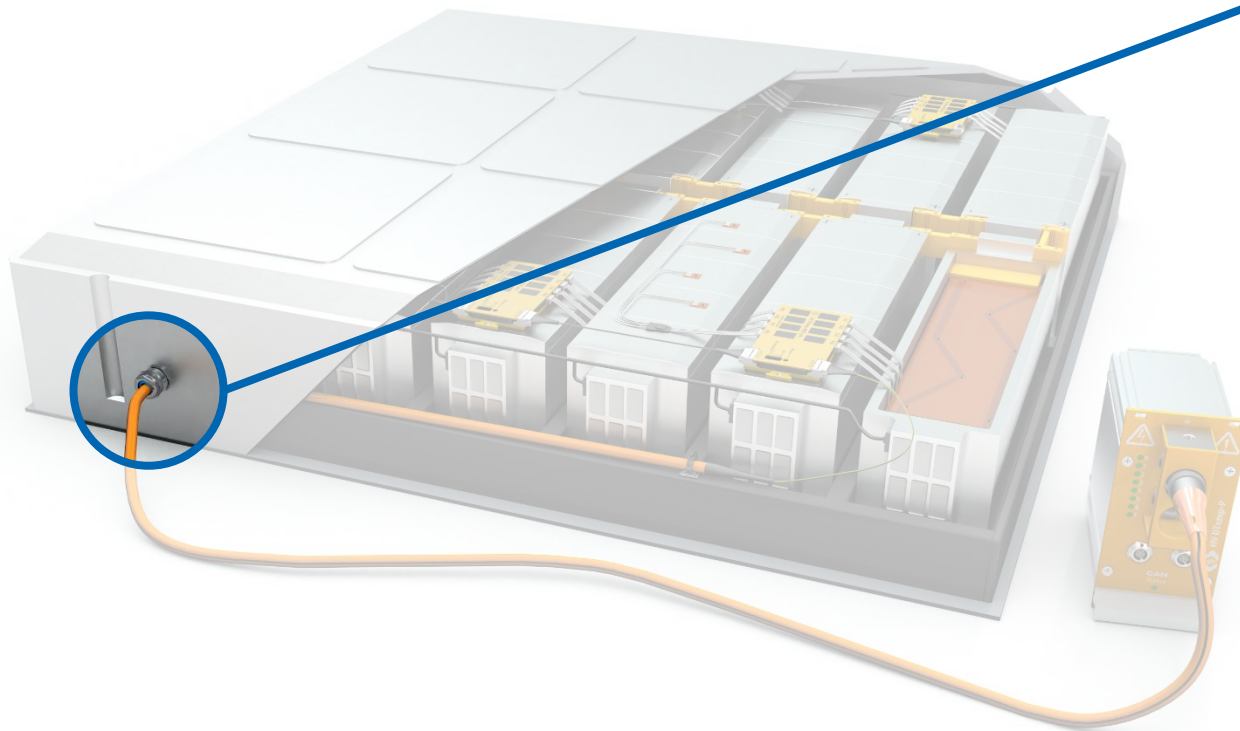


- Required measurement electronics inside the battery (controller)
- Miniaturized and HV-safe



# Solution: HV DTemp Measurement System

## HV DTemp Controller



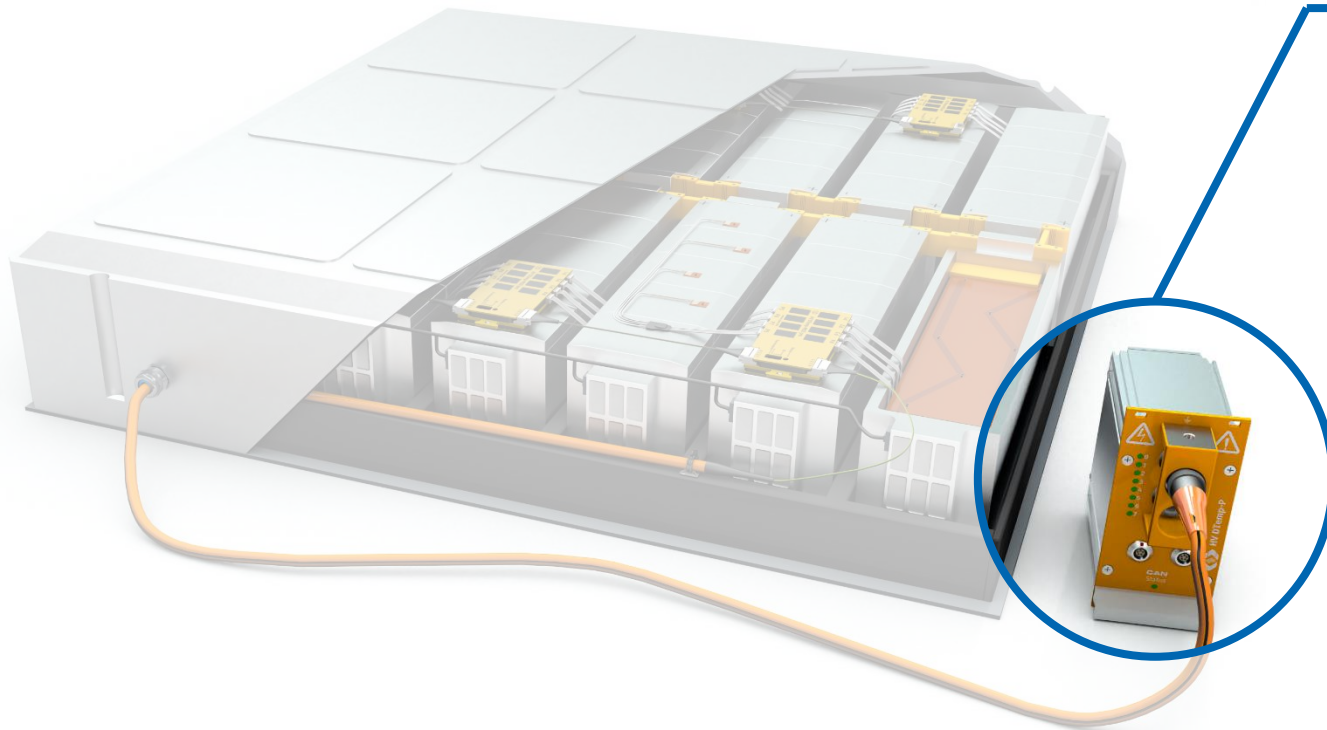
- Up to 8 controllers cascaded
- One HV-safe cable to the outside



# Solution: HV DTemp Measurement System

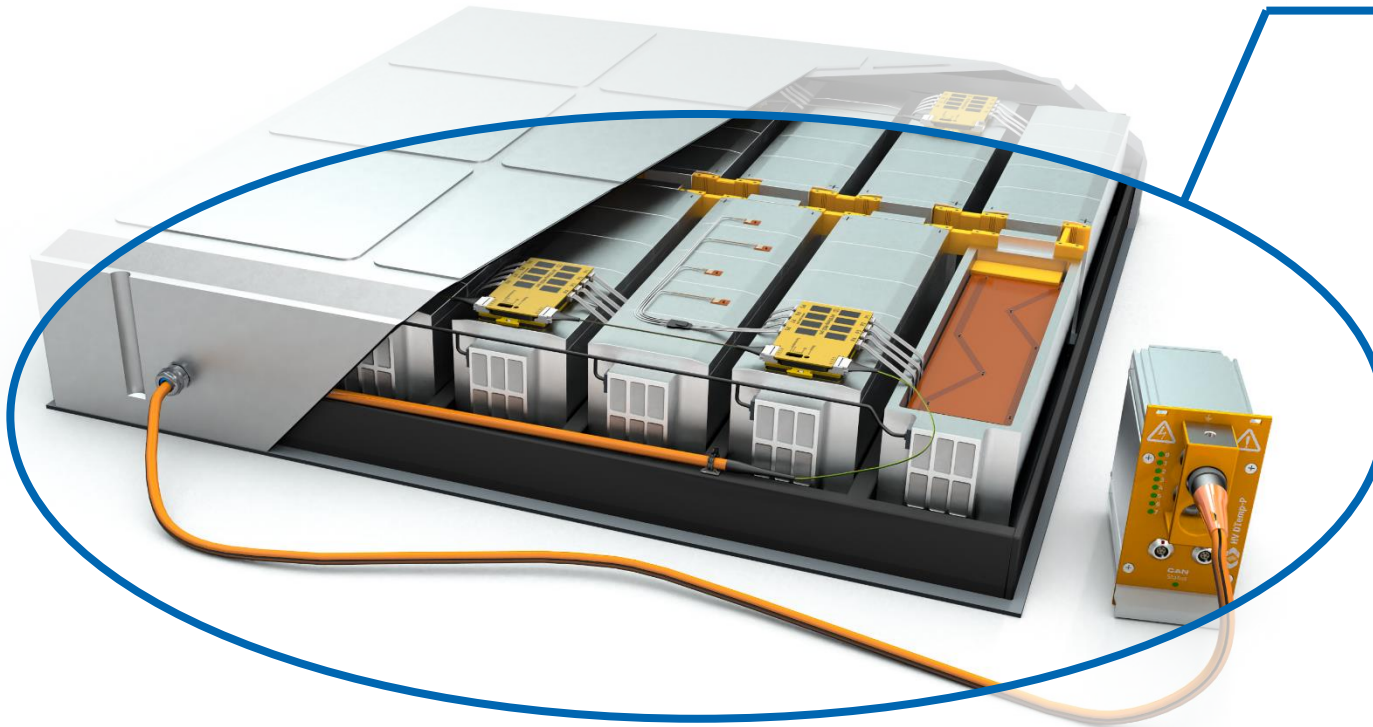
## HV DTemp-P Central Unit

- CAN bus central unit for up to 512 sensors



# Solution: HV DTemp Measurement System

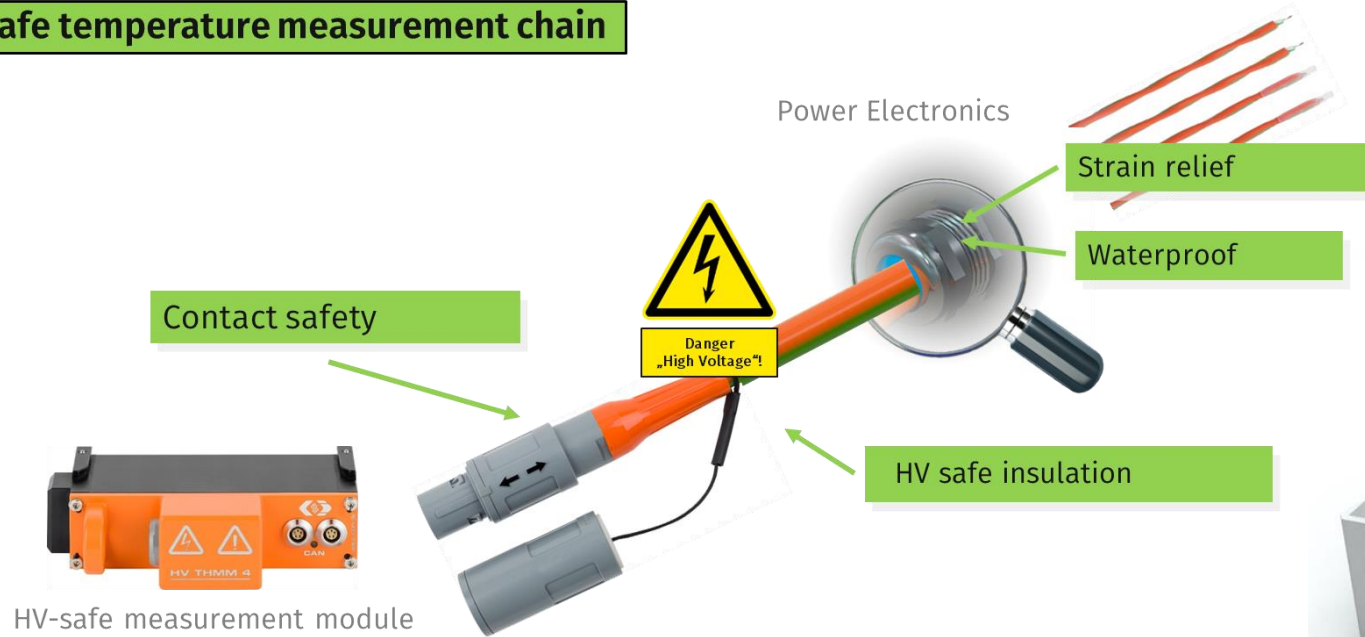
HV safety up to 1,000 V RMS



- IC sensors encapsulated
- Sensor cables 1,000 V touch-safe
- Controller: separate ports
- HV-safe sensor cable to central unit

# HV-safe measurement chain and HV DTemp Measurement System

## Safe temperature measurement chain



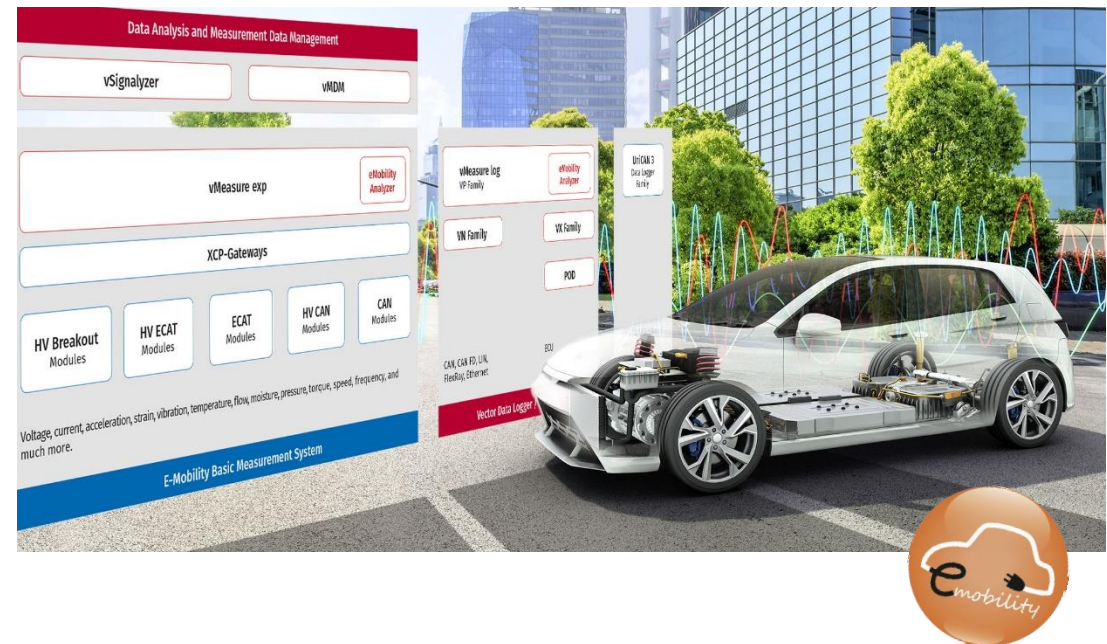
# About CSM

CSM has been setting technological standards for decentralized measurement technology in vehicle development for over 35 years. Our CAN bus and EtherCAT® measurement devices support worldwide renowned vehicle manufacturers, suppliers and service providers in their developments.

Continuous innovation and long-term satisfied customers are our guarantee for success. Together with our partner Vector Informatik, we have developed an easily scalable and powerful E-Mobility Measurement System for hybrid and electric vehicles and are constantly expanding the areas of application. With our high-voltage safe measurement systems designed for fast and synchronous measurements and power analyses, we actively accompany the change to **E-Mobility**.

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